

## SECTION 042000 - MASONRY VENEER

### PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.2 SUMMARY

- A. Section Includes:
  - 1. Clay face brick, including salvage from existing demolition and additional new brick to match existing, as required.
- B. Products Installed but Not Furnished under This Section:
  - 1. Steel lintels in masonry veneer.
  - 2. Steel shelf angles for supporting masonry veneer.
- C. Related Requirements:
  - 1. Division 1 Section "Alternates" for work related to this section.

#### 1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Samples for Verification: For each type and color of new brick.

#### 1.4 FIELD CONDITIONS

- A. Cold-Weather Requirements: Do not use frozen materials or materials mixed or coated with ice or frost. Do not build on frozen substrates. Remove and replace unit masonry damaged by frost or by freezing conditions. Comply with cold-weather construction requirements contained in TMS 602/ACI 530.1/ASCE 6.
  - 1. Cold-Weather Cleaning: Use liquid cleaning methods only when air temperature is 40 deg F (4 deg C) and higher and will remain so until masonry has dried, but not less than seven days after completing cleaning.
- B. Hot-Weather Requirements: Comply with hot-weather construction requirements contained in TMS 602/ACI 530.1/ASCE 6.

## PART 2 - PRODUCTS

### 2.1 UNIT MASONRY, GENERAL

- A. Masonry Standard: Comply with TMS 602/ACI 530.1/ASCE 6, except as modified by requirements in the Contract Documents.
- B. Defective Units: Referenced masonry unit standards may allow a certain percentage of units to contain chips, cracks, or other defects exceeding limits stated. Do not use units where such defects will be exposed in the completed Work.

### 2.2 BRICK

- A. Shapes: Provide shape and size to match existing units
- B. Clay Face Brick: Facing brick complying with ASTM C 216.
  - 1. Grade SW.
  - 2. Type FBX or FBS.
  - 3. Initial Rate of Absorption: Less than 30 g/30 sq. in. (30 g/194 sq. cm) per minute when tested according to ASTM C 67.
  - 4. Efflorescence: Provide brick that has been tested according to ASTM C 67 and is rated "not effloresced."
  - 5. Size (Actual Dimensions): 3-1/2 inches wide by 2-1/4 inches high by 7-1/2 inches long or 3-5/8 inches wide by 2-1/4 inches high by 7-5/8 inches long, or other as required to match existing.
  - 6. Color and Texture: Match Existing, as approved by Architect.

### 2.3 MORTAR MATERIALS

- A. Portland Cement: ASTM C 150/C 150M, Type I or II, except Type III may be used for cold-weather construction. Provide natural color or white cement as required to produce mortar color indicated.
- B. Hydrated Lime: ASTM C 207, Type S.
- C. Portland Cement-Lime Mix: Packaged blend of portland cement and hydrated lime containing no other ingredients.
- D. Masonry Cement: ASTM C 91/C 91M.
- E. Aggregate for Mortar: ASTM C 144.
- F. Cold-Weather Admixture: Nonchloride, noncorrosive, accelerating admixture complying with ASTM C 494/C 494M, Type C, and recommended by manufacturer for use in masonry mortar of composition indicated.
- G. Water-Repellent Admixture: Liquid water-repellent mortar admixture intended for use with concrete bricks containing integral water repellent from same manufacturer.
- H. Water: Potable.

## 2.4 TIES AND ANCHORS

- A. General: Ties and anchors shall extend at least 1-1/2 inches into veneer but with at least a 5/8-inch cover on outside face.
- B. Materials: Provide ties and anchors specified in this article that are made from materials that comply with the following unless otherwise indicated:
  - 1. Hot-Dip Galvanized, Carbon-Steel Wire: ASTM A 82/A 82M, with ASTM A 153/A 153M, Class B-2 coating.
  - 2. Steel Sheet, Galvanized after Fabrication: ASTM A 1008/A 1008M, Commercial Steel, with ASTM A 153/A 153M, Class B coating.
- C. Adjustable Masonry-Veneer Anchors:
  - 1. General: Provide anchors that allow vertical adjustment but resist a 100-lbf load in both tension and compression perpendicular to plane of wall without deforming or developing play in excess of 1/16 inch.
  - 2. Fabricate sheet metal anchor sections and other sheet metal parts from 0.075-inch-thick steel sheet, galvanized after fabrication.
  - 3. Fabricate wire ties from 0.187-inch-diameter, hot-dip galvanized-steel wire unless otherwise indicated.
  - 4. Fabricate wire connector sections from 0.187-inch-diameter, hot-dip galvanized, carbon-steel wire.
  - 5. Contractor's Option: Unless otherwise indicated, provide any of the adjustable masonry-veneer anchors specified.
  - 6. Screw-Attached, Masonry-Veneer Anchors: Wire tie and a rib-stiffened, sheet metal anchor section with screw holes top and bottom, with a projecting vertical tab having a slotted hole for inserting wire tie.
  - 7. Screw-Attached, Masonry-Veneer Anchors: Wire tie and a rib-stiffened, sheet metal anchor section with screw holes top and bottom, with projecting tabs having holes for inserting vertical legs of wire tie formed to fit anchor section.
  - 8. Screw-Attached, Masonry-Veneer Anchors: Wire tie and a sheet metal anchor section, 1-1/4 inches wide by 9 inches long, with screw holes top and bottom and with raised rib-stiffened strap, 5/8 inch wide by 5-1/2 inches long, stamped into center to provide a slot between strap and base for inserting wire tie.
  - 9. Screw-Attached, Masonry-Veneer Anchors: Wire tie and a sheet metal anchor section, 1-1/4 inches wide by 6 inches long, with screw holes top and bottom and with raised rib-stiffened strap, 5/8 inch wide by 3-5/8 inches long, stamped into center to provide a slot between strap and base for inserting wire tie.
  - 10. Polymer-Coated, Steel Drill Screws for Steel Studs: ASTM C 954 except with hex washer head and neoprene or EPDM washer, No. 10 diameter and with organic polymer coating with salt-spray resistance to red rust of more than 800 hours according to ASTM B 117.

## 2.5 EMBEDDED FLASHING MATERIALS

- A. Flexible Flashing: Use one of the following unless otherwise indicated:
  - 1. Butyl Rubber Flashing: Composite, self-adhesive, flashing product consisting of a pliable, butyl rubber compound, bonded to a high-density polyethylene film, aluminum foil, or spunbonded polyolefin to produce an overall thickness of not less than 0.030 inch 0.040 inch.
  - 2. Elastomeric Thermoplastic Flashing: Composite flashing product consisting of a polyester-reinforced ethylene interpolymer alloy.
  - 3. EPDM Flashing: Sheet flashing product made from ethylene-propylene-diene terpolymer, complying with ASTM D 4637/D 4637M, 0.040 inch thick.

- B. Adhesives, Primers, and Seam Tapes for Flashings: Flashing manufacturer's standard products or products recommended by flashing manufacturer for bonding flashing sheets to each other and to substrates.

## 2.6 MISCELLANEOUS MASONRY ACCESSORIES

- A. Weep/Vent Products: Use one of the following unless otherwise indicated:
  - 1. Cellular Plastic Weep/Vent: One-piece, flexible extrusion made from UV-resistant polypropylene copolymer, full height and width of head joint and depth 1/8 inch (3 mm) less than depth of outer wythe, in color selected from manufacturer's standard.
  - 2. Mesh Weep/Vent: Free-draining mesh; made from polyethylene strands, full height and width of head joint and depth 1/8 inch (3 mm) less than depth of outer wythe; in color selected from manufacturer's standard.
- B. Cavity Drainage Material: Free-draining mesh, made from polymer strands that will not degrade within the wall cavity.
  - 1. Configuration: Provide one of the following:
    - a. Strips, full depth of cavity and 10 inches high, with dovetail-shaped notches 7 inches deep that prevent clogging with mortar droppings.
    - b. Strips, not less than 3/4 inch thick and 10 inches high, with dimpled surface designed to catch mortar droppings and prevent weep holes from clogging with mortar.
    - c. Sheets or strips, full depth of cavity and installed to full height of cavity.

## 2.7 MASONRY CLEANERS

- A. Proprietary Acidic Cleaner: Manufacturer's standard-strength cleaner designed for removing mortar/grout stains, efflorescence, and other new construction stains from new masonry without discoloring or damaging masonry surfaces. Use product expressly approved for intended use by cleaner manufacturer and manufacturer of masonry units being cleaned.

## 2.8 MORTAR MIXES

- A. General: Do not use admixtures, including pigments, air-entraining agents, accelerators, retarders, water-repellent agents, antifreeze compounds, or other admixtures unless otherwise indicated.
  - 1. Do not use calcium chloride in mortar or grout.
  - 2. Use portland cement-lime or masonry cement mortar unless otherwise indicated.
  - 3. Add cold-weather admixture (if used) at same rate for all mortar that will be exposed to view, regardless of weather conditions, to ensure that mortar color is consistent.
- B. Preblended, Dry Mortar Mix: Furnish dry mortar ingredients in form of a preblended mix. Measure quantities by weight to ensure accurate proportions, and thoroughly blend ingredients before delivering to Project site.
- C. Mortar for Unit Masonry: Comply with ASTM C 270, Proportion Specification. Use Type N.

## PART 3 - EXECUTION

### 3.1 INSTALLATION, GENERAL

- A. Use full-size units without cutting if possible. If cutting is required to provide a continuous pattern or to fit adjoining construction, cut units with motor-driven saws; provide clean, sharp, unchipped edges. Allow units to dry before laying unless wetting of units is specified. Install cut units with cut surfaces and, where possible, cut edges concealed.
- B. Select and arrange units for exposed unit masonry to produce a uniform blend of colors and textures. Mix units from several pallets or cubes as they are placed.
- C. Wetting of Brick: Wet brick before laying if initial rate of absorption exceeds 30 g/30 sq. in. per minute when tested according to ASTM C 67. Allow units to absorb water so they are damp but not wet at time of laying.

### 3.2 LAYING MASONRY WALLS

- A. Lay out walls in advance for accurate spacing of surface bond patterns with uniform joint thicknesses and for accurate location of openings, movement-type joints, returns, and offsets. Avoid using less-than-half-size units, particularly at corners, jambs, and, where possible, at other locations.
- B. Bond Pattern for Exposed Masonry: Lay exposed masonry in running bond to match existing; do not use units with less-than-nominal 4-inch horizontal face dimensions at corners or jambs.

### 3.3 MORTAR BEDDING AND JOINTING

- A. Lay masonry units with completely filled bed and head joints; butter ends with sufficient mortar to fill head joints and shove into place. Do not deeply furrow bed joints or slush head joints.
- B. Tool exposed joints slightly concave when thumbprint hard, using a jointer larger than joint thickness unless otherwise indicated.

### 3.4 ANCHORED MASONRY VENEERS

- A. Anchor masonry veneers to wall framing with masonry-veneer anchors to comply with the following requirements:
  - 1. Fasten **screw-attached** anchors **through sheathing to wall framing and backup** with metal fasteners of type indicated. Use two fasteners unless anchor design only uses one fastener.
  - 2. Embed **tie sections** in masonry joints.
  - 3. Locate anchor sections to allow maximum vertical differential movement of ties up and down.
  - 4. Space anchors as required, but not more than 16 inches o.c. vertically and 16 inches o.c. horizontally. Install additional anchors at intervals, not exceeding 8 inches, around perimeter.
- B. Provide not less than 1 inch of airspace between back of masonry veneer and face of sheathing.

### 3.5 FLASHING, WEEP HOLES, AND VENTS

- A. General: Install embedded flashing and weep holes in masonry at shelf angles, lintels, ledges, other obstructions to downward flow of water in wall, and where indicated. Install flashing as follows unless otherwise indicated:
  - 1. Prepare masonry surfaces so they are smooth and free from projections that could puncture flashing. Where flashing is within mortar joint, place through-wall flashing on sloping bed of mortar and cover with mortar. Before covering with mortar, seal penetrations in flashing with adhesive, sealant, or tape as recommended by flashing manufacturer.
- B. Install weep holes in veneers in head joints of first course of masonry immediately above embedded flashing.
  - 1. Use specified weep/vent products to form weep holes.
  - 2. Space weep holes 24 inches o.c. unless otherwise indicated.
- C. Place cavity drainage material in airspace behind veneers to comply with configuration requirements for cavity drainage material in "Miscellaneous Masonry Accessories" Article.

### 3.6 REPAIRING, POINTING, AND CLEANING

- A. In-Progress Cleaning: Clean unit masonry as work progresses by dry brushing to remove mortar fins and smears before tooling joints.
- B. Final Cleaning: After mortar is thoroughly set and cured, clean exposed masonry.

### 3.7 MASONRY WASTE DISPOSAL

- A. Excess Masonry Waste: Remove excess clean masonry waste that cannot be used as fill, as described above or recycled, and other masonry waste, and legally dispose of off Owner's property.

END OF SECTION 042000