

SECTION 081113 - HOLLOW METAL DOORS AND FRAMES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes:

1. Interior steel door frames.
2. Exterior steel doors and frames.
3. Interior steel borrow-lite frames.
4. Interior custom steel impact tested steel door and frame at rated storm shelter room meeting FEMA 361 performance criteria and debris impact.

- B. Related Requirements:

1. Section 042000 "Unit Masonry" for building anchors into and grouting door frames in masonry construction.
2. Section 079200 "Joint Sealants" for joint sealant installed around perimeter of frames.
3. Section 087100 "Door Hardware" for door hardware for hollow-metal doors.
4. Section 088000 "Glazing" for glass materials installed in doors and frames.
5. Section 099113 "Painting" for field painting hollow metal doors and frames.

1.3 DEFINITIONS

- A. Minimum Thickness: Minimum thickness of base metal without coatings according to NAAMM-HMMA 803 or ANSI/SDI A250.8.

1.4 COORDINATION

- A. Coordinate anchorage installation for hollow-metal frames. Furnish setting drawings, templates, and directions for installing anchorages, including sleeves, concrete inserts, anchor bolts, and items with integral anchors. Deliver such items to Project site in time for installation.
- B. Coordinate requirements for installation of door hardware, electrified door hardware, and access control and security systems.

1.5 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1. Include construction details, material descriptions, core descriptions, fire-resistance ratings, and finishes.

- B. Shop Drawings: Include the following:

1. Elevations of each door type.
 2. Details of doors, including vertical- and horizontal-edge details and metal thicknesses.
 3. Frame details for each frame type, including dimensioned profiles and metal thicknesses.
 4. Locations of reinforcement and preparations for hardware.
 5. Details of each different wall opening condition.
 6. Details of electrical raceway and preparation for electrified hardware, access control systems, and security systems.
 7. Details of anchorages, joints, field splices, and connections.
 8. Details of accessories.
 9. Details of moldings, removable stops, and glazing.
- C. Product Schedule: For hollow-metal doors and frames, prepared by or under the supervision of supplier, using same reference numbers for details and openings as those on Drawings. Coordinate with final door hardware schedule.

1.3 QUALITY ASSURANCE

- A. FEMA 361 Test Criteria: The tornado test criterion uses a 15 lb., 2x4 inch wood board traveling horizontally at 100 MPH, which corresponds to a 250 – MPH wind. Shelter doors are impacted by three missiles in different and vulnerable locations. In addition, the Static portion of the test requires door assemblies to withstand a static pressure of 1.75 PSI for a 5 second period. FEMA 361 door assemblies are mounted as an outswing orientation and are impacted into the door stops.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Deliver hollow-metal doors and frames palletized, packaged, or crated to provide protection during transit and Project-site storage. Do not use nonvented plastic.
1. Provide additional protection to prevent damage to factory-finished units.
- B. Deliver welded frames with two removable spreader bars across bottom of frames, tack welded to jambs and mullions.
- C. Store hollow-metal doors and frames vertically under cover at Project site with head up. Place on minimum 4-inch- (102-mm-) high wood blocking. Provide minimum 1/4-inch (6-mm) space between each stacked door to permit air circulation.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Amweld Building Products, LLC.
 2. Ceco Door Products; an Assa Abloy Group company.
 3. Curries Company; an Assa Abloy Group company.
 4. Kewanee Corporation (The).
 5. Mesker Door Inc.
 6. Steelcraft; an Ingersoll-Rand company.
 7. Protective Structures Ltd.
 8. Windsor Republic Doors.

2.2 PERFORMANCE REQUIREMENTS

- A. Thermally Rated Door Assemblies: Provide exterior door assemblies with U-factor of not more than 0.40 deg Btu/F x h x sq. ft. when tested according to ASTM C518.

2.3 INTERIOR STEEL FRAMES

- A. Construct hollow-metal frames to comply with standards indicated for materials, fabrication, hardware locations, hardware reinforcement, tolerances, and clearances, and as specified.
- B. Heavy-Duty Frames: ANSI/SDI A250.8, Level 2; ANSI/SDI A250.4, Level B
 - 1. Frames:
 - a. Materials: Uncoated steel sheet, minimum thickness of 0.053 inch.
 - b. Sidelite and Transom Frames: Fabricated from same thickness material as adjacent door frame.
 - c. Construction: Full profile welded.
 - 2. Exposed Finish: Prime.

2.4 EXTERIOR STEEL DOORS AND FRAMES

- A. Construct hollow-metal doors and frames to comply with standards indicated for materials, fabrication, hardware locations, hardware reinforcement, tolerances, and clearances, and as specified.
- B. Heavy-Duty Doors and Frames: ANSI/SDI A250.8, Level 2; ANSI/SDI A250.4, Level B.
 - 1. Doors:
 - a. Type: As indicated in the Door and Frame Schedule.
 - b. Thickness: 1-3/4 inches.
 - c. Face: Metallic-coated steel sheet, minimum thickness of 0.042 inch, with minimum A40 coating.
 - d. Edge Construction: Model 2, Seamless.
 - e. Edge Bevel: Provide manufacturer's standard beveled or square edges.
 - f. Top Edge Closures: Close top edges of doors with flush closures of same material as face sheets. Seal joints against water penetration.
 - g. Bottom Edges: Close bottom edges of doors with end closures or channels of same material as face sheets. Provide weep-hole openings in bottoms of exterior doors to permit moisture to escape.
 - h. Core: Manufacturer's standard Polyurethane or Polyisocyanurate, to meet indicated specified insulation value.
 - 2. Frames:
 - a. Materials: Metallic-coated steel sheet, minimum thickness of 0.053 inch, with minimum A40 coating.
 - b. Construction: Full profile welded.
 - 3. Exposed Finish: Prime.

2.5 BORROWED LITES

- A. Fabricate of uncoated steel sheet, minimum thickness of 0.053 inch.
- B. Construction: Full profile welded.
- C. Fabricate in one piece except where handling and shipping limitations require multiple sections. Where frames are fabricated in sections due to shipping or handling limitations, provide alignment plates or angles at each joint, fabricated of metal of same or greater thickness as metal as frames.
- D. Provide countersunk, flat- or oval-head exposed screws and bolts for exposed fasteners unless otherwise indicated.

2.6 CUSTOM STEEL FEMA IMPACT DOOR

- A. The exterior skin of the doors shall be minimum 14 gauge with internal construction of the doors to consist of minimum 14 gauge steel channels at the hinge and lock rails, minimum 16 gauge channels at the top and bottom and minimum 12 gauge hardware reinforcement.
- B. The skin shall be welded the full height of the door.
- C. The weld spacing on the lock and hinge rails to be a max of 5" inch on center. The skin to be welded to the minimum 16 gauge channel at the top and bottom of the door with a max. weld spacing of 2-1/2" on center.
- D. Door have 20 gauge steel internal ribs, as required.
- E. Doors to meet 250 mph wind design criteria and shall have successfully passed pressure and missile testing as tested by FEMA 361 requirements.
- F. Manufacturer; Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Steelcraft; an Ingersoll-Rand company, Paladin (PW).

2.7 FRAME ANCHORS

- A. Jamb Anchors:
 - 1. Type: Anchors of minimum size and type required by applicable door and frame standard, and suitable for performance level indicated.
 - 2. Quantity: Minimum of three anchors per jamb, with one additional anchor for frames with no floor anchor. Provide one additional anchor for each 24 inches of frame height above 7 feet.
 - 3. Storm Shelter Door: Provide not less than six masonry anchors per jamb; as required to meet FEMA 361 performance requirements.
- B. Floor Anchors: Provide floor anchors for each jamb and mullion that extends to floor.
- C. Material: ASTM A879, Commercial Steel (CS), 04Z (12G) coating designation; mill phosphatized.
 - 1. For anchors built into exterior walls, steel sheet complying with ASTM A1008 or ASTM A1011; hot-dip galvanized according to ASTM A153, Class B.

2.8 MATERIALS

- A. Recycled Content of Steel Products: Postconsumer recycled content plus one-half of preconsumer recycled content not less than 25 percent were feasible.
- B. Cold-Rolled Steel Sheet: ASTM A1008/A1008M, Commercial Steel (CS), Type B; suitable for exposed applications.
- C. Hot-Rolled Steel Sheet: ASTM A1011/A1011M, Commercial Steel (CS), Type B; free of scale, pitting, or surface defects; pickled and oiled.
- D. Metallic-Coated Steel Sheet: ASTM A653/A653M, Commercial Steel (CS), Type B.
- E. Inserts, Bolts, and Fasteners: Hot-dip galvanized according to ASTM A153/A153M.
- F. Power-Actuated Fasteners in Concrete: Fastener system of type suitable for application indicated, fabricated from corrosion-resistant materials, with clips or other accessory devices for attaching hollow-metal frames of type indicated.
- G. Mineral-Fiber Insulation: ASTM C665, Type I (blankets without membrane facing); consisting of fibers manufactured from slag or rock wool; with maximum flame-spread and smoke-developed indexes of 25 and 50, respectively; passing ASTM E136 for combustion characteristics.
- H. Glazing: Comply with requirements in Section 088000 "Glazing."

2.9 FABRICATION

- A. Hollow-Metal Frames: Fabricate in one piece except where handling and shipping limitations require multiple sections. Where frames are fabricated in sections, provide alignment plates or angles at each joint, fabricated of metal of same or greater thickness as frames.
 - 1. Sidelite and Transom Bar Frames: Provide closed tubular members with no visible face seams or joints, fabricated from same material as door frame. Fasten members at crossings and to jambs by welding.
 - 2. Provide countersunk, flat- or oval-head exposed screws and bolts for exposed fasteners, where required.
 - 3. Door Silencers: Except on weather-stripped frames, drill stops to receive door silencers as follows. Keep holes clear during construction.
 - a. Single-Door Frames: Drill stop in strike jamb to receive three door silencers.
 - b. Double-Door Frames: Drill stop in head jamb to receive two door silencers.
- B. Hardware Preparation: Factory prepare hollow-metal doors and frames to receive templated mortised hardware, and electrical wiring; include cutouts, reinforcement, mortising, drilling, and tapping according to ANSI/SDI A250.6, the Door Hardware Schedule, and templates.
 - 1. Reinforce doors and frames to receive nontemplated, mortised, and surface-mounted door hardware.
 - 2. Comply with BHMA A156.115 for preparing hollow-metal doors and frames for hardware.
- C. Fabricate Shelter Room Door to comply with FEMA 361 Test Criteria: The tornado test criterion uses a 15 lb., 2x4 inch wood board traveling horizontally at 100 MPH, which corresponds to a 250 – MPH wind. Shelter door is impacted by three missiles in different and vulnerable locations. In addition, the Static portion of the test requires door assemblies to withstand a static pressure of 1.75 PSI for a 5 second period. FEMA 361 door assemblies are mounted as an outswing orientation and are impacted into the door stops.

Hardware Reinforcement: Fabricate reinforcement plates from steel, as required to comply with the following minimum sizes or required to meet FEMA 361 Tornado Safe Room:

1. Heavy Duty Stainless Steel Continuous Hinges: Minimum 0.167 thick by 1-1/2 inches wide, secured by spot welding.
2. Lock Face , Flush Bolts, Closers, and Concealed Holders: Minimum 0.093 inch thick.
3. All Other Surface-Mounted Hardware: Minimum 0.067 inch thick.

C. Glazed Lites: Provide stops and moldings around glazed lites where indicated or required. Form corners of stops and moldings with mitered hairline joints.

1. Provide stops and moldings flush with face of door, and with square stops unless otherwise approved.
2. Multiple Glazed Lites: Provide fixed and removable stops and moldings so that each glazed lite is capable of being removed independently.
3. Provide fixed frame moldings on outside of exterior and on secure side of interior doors and frames. Provide loose stops and moldings on inside of hollow-metal doors and frames.
4. Coordinate rabbet width between fixed and removable stops with glazing and installation types indicated.
5. Provide stops for installation with countersunk flat- or oval-head machine screws spaced uniformly not more than 9 inches o.c. and not more than 2 inches o.c. from each corner.

2.10 STEEL FINISHES

A. Prime Finish: Clean, pretreat, and apply manufacturer's standard primer.

1. Shop Primer: Manufacturer's standard, fast-curing, lead- and chromate-free primer complying with ANSI/SDI A250.10; recommended by primer manufacturer for substrate; compatible with substrate and field-applied coatings despite prolonged exposure.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Remove welded-in shipping spreaders installed at factory. Restore exposed finish by grinding, filling, and dressing, as required to make repaired area smooth, flush, and invisible on exposed faces. Touch up factory-applied finishes where spreaders are removed.
- B. Drill and tap doors and frames to receive nontemplated, mortised, and surface-mounted door hardware.

3.2 INSTALLATION

- A. Install hollow-metal doors and frames plumb, rigid, properly aligned, and securely fastened in place. Comply with approved Shop Drawings and with manufacturer's written instructions.
- B. Hollow-Metal Frames: Comply with ANSI/SDI A250.11 or NAAMM-HMMA 840.
 1. Set frames accurately in position; plumbed, aligned, and braced securely until permanent anchors are set. After wall construction is complete, remove temporary braces without damage to completed Work.

- a. Where frames are fabricated in sections, field splice at approved locations by welding face joint continuously; grind, fill, dress, and make splice smooth, flush, and invisible on exposed faces. Touch-up finishes.
 - b. Install frames with removable stops located on secure side of opening.
- 2. Fire-Rated Openings: Install frames according to NFPA 80.
 - 3. At impact resistant shelter opening, install frames according to FEMA 361.
 - 4. Floor Anchors: Secure with postinstalled expansion anchors.
 - a. Floor anchors may be set with power-actuated fasteners instead of postinstalled expansion anchors if so indicated and approved on Shop Drawings.
 - b. Anchors at impact resistant door shall have anchoring bolts to comply with FEMA 361.
 - 5. Solidly pack mineral-fiber insulation inside frames.
 - 6. Masonry Walls: Coordinate installation of frames to allow for solidly filling space between frames and masonry with grout or mortar.
 - 7. Installation Tolerances: Adjust hollow-metal frames to the following tolerances:
 - a. Squareness: Plus or minus 1/16 inch, measured at door rabbet on a line 90 degrees from jamb perpendicular to frame head.
 - b. Alignment: Plus or minus 1/16 inch, measured at jambs on a horizontal line parallel to plane of wall.
 - c. Twist: Plus or minus 1/16 inch, measured at opposite face corners of jambs on parallel lines, and perpendicular to plane of wall.
 - d. Plumbness: Plus or minus 1/16 inch, measured at jambs at floor.
- C. Hollow-Metal Doors: Fit and adjust hollow-metal doors accurately in frames, within clearances specified below.
 - 1. Non-Fire-Rated Steel Doors: Comply with ANSI/SDI A250.8 or NAAMM-HMMA 841.
 - 2. Fire-Rated Doors: Install doors with clearances according to NFPA 80.
 - D. Glazing: Comply with installation requirements in Section 088000 "Glazing" and with hollow-metal manufacturer's written instructions.

3.3 REPAIR

- A. Prime-Coat Touchup: Immediately after erection, sand smooth rusted or damaged areas of prime coat and apply touchup of compatible air-drying, rust-inhibitive primer.
- B. Metallic-Coated Surface Touchup: Clean abraded areas and repair with galvanizing repair paint according to manufacturer's written instructions.
- C. Touchup Painting: Cleaning and touchup painting of abraded areas of paint are specified in painting Sections.

END OF SECTION 081113

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SECTION 081416 - FLUSH WOOD DOORS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Solid-core doors with wood-veneer faces.
 - 2. Factory fitting flush wood doors to frames and factory machining for hardware.
- B. Related Sections include the following:
 - 1. Section 081113 "Steel Doors and Frames" for hollow metal door frames.
 - 2. Section 088000 "Glazing" for glass vision panels in flush wood doors.

1.3 SUBMITTALS

- A. Product Data: For each type of door. Include details of core and edge construction, and trim for openings. Include factory-finishing specifications.
- B. Shop Drawings: Indicate location, size, and hand of each door; elevation of each kind of door; construction details not covered in Product Data; location and extent of hardware blocking; and other pertinent data.
 - 1. Indicate dimensions and locations of mortises and holes for hardware.
 - 2. Indicate dimensions and locations of cutouts.
 - 3. Indicate requirements for veneer matching.
 - 4. Indicate fire ratings for fire doors.
- C. Samples for Initial Selection: For factory-finished doors.
- D. Samples for Verification:
 - 1. Factory finishes applied to actual door face materials, approximately 8 by 10 inches, for each material and finish. For each wood species and transparent finish, provide set of three samples showing typical range of color and grain to be expected in the finished work.
 - 2. Frames for light openings, 6 inches long, for each material, type, and finish required.

1.4 QUALITY ASSURANCE

- A. Source Limitations: Obtain flush wood doors through one source from a single manufacturer.
- B. Fire Rated Wood Doors: Door complying with NFPA 80 that are listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction for, fire ratings indicated, based on testing according to NFPA 252.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Comply with requirements of referenced standard and manufacturer's written instructions.
- B. Package doors individually in plastic bags or cardboard cartons.
- C. Mark each door on top and bottom rail with opening number used on Shop Drawings.

1.6 PROJECT CONDITIONS

- A. Environmental Limitations: Do not deliver or install doors until building is enclosed, wet work is complete, and HVAC system is operating and will maintain temperature and relative humidity at occupancy levels during the remainder of the construction period.

1.7 WARRANTY

- A. A. Special Warranty: Manufacturer agrees to repair or replace doors that fail in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, the following:
 - a. Warping (bow, cup, or twist) more than 1/4 inch in a 42-by-84-inch section.
 - b. Telegraphing of core construction in face veneers exceeding 0.01 inch in a 3-inch span.
 - 2. Warranty shall also include installation and finishing that may be required due to repair or replacement of defective doors.
 - 3. Warranty Period for Solid-Core Interior Doors: Life of installation.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Flush Wood Doors:
 - a. Graham Wood Doors; an Assa Abloy Group company.
 - b. Oshkosh Door Company.
 - c. VT Industries, Inc.

2.2 DOOR CONSTRUCTION, GENERAL

- A. Quality Standard: In addition to requirements specified, comply with AWI's, AWMAC's, and WI's "Architectural Woodwork Standards."
- B. Fire-Rated Wood Doors (If Any): Doors complying with NFPA 80 that are listed and labeled by a qualified testing agency, for fire-protection ratings indicated, based on testing at positive pressure according to NFPA 252 or UL 10C.
 - 1. Cores: Provide core specified or mineral core as needed to provide fire-protection rating indicated.

2. Edge Construction: Provide edge construction with intumescent seals concealed by outer stile. Comply with specified requirements for exposed edges.
3. Pairs: Provide fire-retardant stiles that are listed and labeled for applications indicated without formed-steel edges and astragals. Provide stiles with concealed intumescent seals. Comply with specified requirements for exposed edges.
4. Pairs: Provide formed-steel edges and astragals with intumescent seals.
 - a. Finish steel edges and astragals with baked enamel to match doors.

C. Doors for Transparent Finish:

1. Grade: Premium, with Grade A faces.
2. Species and Cut: Plain sliced Red Oak.
3. Match between Veneer Leaves: Book match.
4. Assembly of Veneer Leaves on Door Faces: Balance match.
5. Room Match: Provide door faces of compatible color and grain within each separate room or area of building.
6. Stiles: Same species as faces or a compatible species.

2.3 SOLID-CORE DOORS

A. Particleboard Cores: Comply with the following requirements:

1. Particleboard: ANSI A208.1, Grade LD-1 or Grade LD-2.
2. Blocking: Provide wood blocking in particleboard-core doors as needed to eliminate through-bolting hardware as follows:
 - a. 5-inch top-rail blocking, in doors indicated to have closers.
 - b. 5-inch bottom-rail blocking, in doors indicated to have kick or armor plates.
 - c. 5-inch midrail blocking, in doors indicated to have exit devices.

B. Interior Veneer-Faced Doors:

1. Core: Particleboard.
2. Construction: Five or Seven plies, either bonded or non-bonded construction.

C. Fire-Rated Doors (If Any):

1. Construction: Construction and core specified above for type of face indicated or manufacturer's standard mineral-core construction as needed to provide fire rating indicated.
2. Blocking: For mineral-core doors, provide composite blocking with improved screw-holding capability approved for use in doors of fire ratings indicated as needed to eliminate through-bolting hardware.
3. Edge Construction: At hinge stiles, provide manufacturer's standard laminated-edge construction with improved screw-holding capability and split resistance and with outer stile matching face veneer.

2.4 LIGHT FRAMES

A. Wood Beads for Light Openings in Wood Doors: Provide manufacturer's standard wood beads to match veneer.

1. Wood Species: Same species as door faces.
2. Profile: Flush rectangular beads or recessed tapered beads.

- B. Wood-Veneered Beads for Light Openings in Fire-Rated Doors: Manufacturer's standard wood-veneered noncombustible beads matching veneer species of door faces and approved for use in doors of fire-protection rating indicated. Include concealed metal glazing clips where required for opening size and fire-protection rating indicated.
- C. Metal Frames for Light Openings in Fire-Rated Doors: Manufacturer's standard frame formed of 0.048-inch- thick, cold-rolled steel sheet; with baked-enamel- or powder-coated finish; and approved for use in doors of fire-protection rating indicated.

2.5 GLAZING SYSTEMS

- A. Glazing: Comply with Section 088000 "Glazing."

2.6 FABRICATION

- A. Factory fit doors to suit frame-opening sizes indicated. Comply with clearance requirements of referenced quality standard for fitting unless otherwise indicated.
 - 1. Comply with NFPA 80 requirements for fire-rated doors.
- B. Factory machine doors for hardware that is not surface applied. Locate hardware to comply with DHI-WDHS-3. Comply with final hardware schedules, door frame Shop Drawings, DHI A115-W series standards, and hardware templates.
 - 1. Coordinate measurements of hardware mortises in metal frames to verify dimensions and alignment before factory machining.
- C. Openings: Factory cut and trim openings through doors.
 - 1. Light Openings: Trim openings with moldings of material and profile indicated.
 - 2. Glazing: Factory install glazing in doors indicated to be factory finished. Comply with applicable requirements in Section 088000 "Glazing."

2.7 FACTORY FINISHING

- A. General: Comply with referenced quality standard for factory finishing. Complete fabrication, including fitting doors for openings and machining for hardware that is not surface applied, before finishing.
 - 1. Finish faces, all four edges, edges of cutouts, and mortises. Stains and fillers may be omitted on bottom edges, edges of cutouts, and mortises.
- B. Finish doors at factory.
- C. Transparent Finish:
 - 1. Grade: Premium.
 - 2. Finish: AWI catalyzed polyurethane system.
 - 3. Staining: As approved by Architect from manufacturer's full range, matching existing doors.
 - 4. Effect: Open-grain finish.
 - 5. Sheen: Satin.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine doors and installed door frames before hanging doors.
 - 1. Verify that frames comply with indicated requirements for type, size, location, and swing characteristics and have been installed with level heads and plumb jambs.
 - 2. Reject doors with defects.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Hardware: For installation, see Division 8 Section "Door Hardware."
- B. Manufacturer's Written Instructions: Install doors to comply with manufacturer's written instructions, referenced quality standard, and as indicated.
 - 1. Install fire-rated doors in corresponding fire-rated frames according to NFPA 80.
- C. Job-Fitted Doors: Align and fit doors in frames with uniform clearances and bevels as indicated below; do not trim stiles and rails in excess of limits set by manufacturer or permitted for fire-rated doors. Machine doors for hardware. Seal cut surfaces after fitting and machining.
 - 1. Clearances: Provide 1/8 inch at heads, jambs, and between pairs of doors. Provide 1/8 inch from bottom of door to top of decorative floor finish or covering. Where threshold is shown or scheduled, provide 1/4 inch from bottom of door to top of threshold.
 - a. Comply with NFPA 80 for fire-rated doors.
 - 2. Bevel non-fire-rated doors 1/8 inch in 2 inches (3-1/2 degrees) at lock and hinge edges.
 - 3. Bevel fire-rated doors 1/8 inch in 2 inches at lock edge; trim stiles and rails only to extent permitted by labeling agency.
- D. Factory-Finished Doors: Restore finish before installation if fitting or machining is required at Project site.

3.3 ADJUSTING

- A. Operation: Rehang or replace doors that do not swing or operate freely.
- B. Finished Doors: Replace doors that are damaged or do not comply with requirements. Doors may be repaired or refinished if work complies with requirements and shows no evidence of repair or refinishing.

END OF SECTION 081416

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SECTION 083323 - OVERHEAD COILING DOORS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Insulated service doors.
- B. Related Requirements:
 - 1. Section 055000 "Metal Fabrications" for miscellaneous steel supports, door-opening framing, corner guards, and bollards.
 - 2. Division 26 Electrical.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type and size of overhead coiling door and accessory.
 - 1. Include construction details, material descriptions, dimensions of individual components, profiles for slats, and finishes.
 - 2. Include rated capacities, operating characteristics, electrical characteristics, and furnished accessories.
 - 3. Include description of automatic-closing device and testing and resetting instructions.
- B. Shop Drawings: For each installation and for special components not dimensioned or detailed in manufacturer's product data.
 - 1. Include plans, elevations, sections, and mounting details.
 - 2. Include details of equipment assemblies, and indicate dimensions, required clearances, method of field assembly, components, and location and size of each field connection.
 - 3. Include points of attachment and their corresponding static and dynamic loads imposed on structure.
 - 4. For exterior components, include details of provisions for assembly expansion and contraction and for excluding and draining moisture to the exterior.
 - 5. Show locations of controls, locking devices, detectors or replaceable fusible links, and other accessories.
 - 6. Include diagrams for power, signal, and control wiring.
- C. Samples for Initial Selection: Manufacturer's finish charts showing full range of colors and textures available for units with factory-applied finishes.
 - 1. Include similar Samples of accessories involving color selection.
- D. Samples for Verification: For each type of exposed finish on the following components, in manufacturer's standard sizes:

1. Curtain slats
2. Bottom bar **with sensor edge**.
3. Guides.
4. Brackets.
5. Hood.
6. Locking device(s).
7. Include similar Samples of accessories involving color selection.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer.
- B. Sample Warranty: For special warranty.

1.5 CLOSEOUT SUBMITTALS

- A. Special warranty.
- B. Maintenance Data: For overhead coiling doors to include in maintenance manuals.

1.6 QUALITY ASSURANCE

- A. Installer Qualifications: An entity that employs installers and supervisors who are trained and approved by manufacturer for both installation and maintenance of units required for this Project.
 1. Maintenance Proximity: Not more than two hours' normal travel time from Installer's place of business to Project site.

1.7 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace components of doors that fail in materials or workmanship within specified warranty period.
 1. Warranty Period: Two years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Source Limitations: Obtain overhead coiling doors from single source from single manufacturer.
 1. Obtain operators and controls from overhead coiling-door manufacturer.

2.2 PERFORMANCE REQUIREMENTS

- A. **Service Insulated Service** Door: Overhead coiling door formed with curtain of interlocking metal slats.
 1. [<Double click here to find, evaluate, and insert list of manufacturers and products.>](#)

- B. Operation Cycles: Door components and operators capable of operating for not less than 50,000. One operation cycle is complete when a door is opened from the closed position to the fully open position and returned to the closed position.
 - 1. Include tamperproof cycle counter.
- A. Air Infiltration: Maximum rate of 1.0 cfm/sq. ft. (5.1 L/s per sq. m) at 15 and 25 mph (24.1 and 40.2 km/h) when tested according to ASTM E 283 or DASMA 105.
- B. Curtain R-Value: 6.0 deg F x h x sq. ft./Btu (1.057 K x sq. m/W).
- C. Door Curtain Material: Galvanized steel.
- D. Door Curtain Slats: Flat profile slats of 2-5/8-inch (67-mm) center-to-center height.
 - 1. Insulated-Slat Interior Facing: Metal.
 - 2. Gasket Seal. Manufacturer's standard continuous gaskets between slats.
- E. Bottom Bar: Two angles, each not less than 1-1/2 by 1-1/2 by 1/8 inch (38 by 38 by 3 mm) thick; fabricated from hot-dip galvanized steel and finished to match door.
- F. Curtain Jamb Guides: Galvanized steel with exposed finish matching curtain slats.
- G. Hood: Match curtain material and finish.
 - 1. Mounting: Face of wall.
- H. Locking Devices: Equip door with locking device assembly.
 - 1. Locking Device Assembly: inside with thumbturn, outside with cylinder.
- I. Manual Door Operator: Chain-hoist operator.
 - 1. Provide operator with manufacturer's standard removable operating arm.
 - 2. Emergency Manual Operation: Chain type.
- J. Curtain Accessories: Equip door with weatherseals, astragal, push/pull handles, and pull-down strap.
- K. Powder-Coated Finish: Color as selected by Architect from manufacturer's full range of RAL colors.
- L. Electric Door Operator:
 - 1. Usage Classification: [Heavy duty, 25 or more cycles per hour and more than 90 cycles per day]
 - 2. Operator Location: [Wall] [As indicated on Drawings and coordinated to avoid obstruction and ceiling clearances].
 - 3. Safety: Listed according to UL 325 by a qualified testing agency for commercial or industrial use[; **moving parts of operator enclosed**
 - 4. Motor Exposure: [Interior]
 - 5. Motor Electrical Characteristics:
 - a. Horsepower: [1] hp min.
 - b. Voltage: [115-V ac] single phase, 60 Hz.
 - c. Coordinate with electrical drawings for power as indicated.

6. Emergency Manual Operation: [Chain] type.
7. Obstruction-Detection Device: Automatic [**electric sensor edge on bottom bar**]

M. Curtain Accessories: Equip door with [**weatherseals**] .

2.3 MATERIALS, GENERAL

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

2.4 DOOR CURTAIN MATERIALS AND CONSTRUCTION

A. Door Curtains: Fabricate overhead coiling-door curtain of interlocking metal slats, designed to withstand wind loading indicated, in a continuous length for width of door without splices. Unless otherwise indicated, provide slats of thickness and mechanical properties recommended by door manufacturer for performance, size, and type of door indicated, and as follows:

1. Steel Door Curtain Slats: Zinc-coated (galvanized), cold-rolled structural-steel sheet; complying with ASTM A653/A653M, with G90 (Z275) zinc coating; nominal sheet thickness (coated) of 0.028 inch (0.71 mm); and as required.
2. Stainless Steel Door Curtain Slats: ASTM A666, Type 304; sheet thickness of 0.025 inch (0.64 mm); and as required.
3. Aluminum Door Curtain Slats: ASTM B209 (ASTM B209M) sheet or ASTM B221 (ASTM B221M) extrusions, alloy and temper standard with manufacturer for type of use and finish indicated; thickness of 0.050 inch (1.27 mm); and as required.
4. Insulation: Fill slats for insulated doors with manufacturer's standard thermal insulation complying with maximum flame-spread and smoke-developed indexes of 75 and 450, respectively, according to ASTM E84 or UL 723. Enclose insulation completely within slat faces.
1. Metal Interior Curtain-Slat Facing: Match metal of exterior curtain-slat face, with minimum steel thickness of 0.010 inch (0.25 mm).

B. Curtain Jamb Guides: Manufacturer's standard angles or channels and angles of same material and finish as curtain slats unless otherwise indicated, with sufficient depth and strength to retain curtain, to allow curtain to operate smoothly, and to withstand loading. Slot bolt holes for guide adjustment. Provide removable stops on guides to prevent overtravel of curtain, and a continuous bar for holding windlocks.

2.5 HOODS

A. General: Form sheet metal hood to entirely enclose coiled curtain and operating mechanism at opening head. Contour to fit end brackets to which hood is attached. Roll and reinforce top and bottom edges for stiffness. Form closed ends for surface-mounted hoods and fascia for any portion of between-jamb mounting that projects beyond wall face. Equip hood with intermediate support brackets as required to prevent sagging.

1. Galvanized Steel: Nominal 0.028-inch- (0.71-mm-) thick, hot-dip galvanized-steel sheet with G90 (Z275) zinc coating, complying with ASTM A 653/A 653M.

B. Removable Metal Soffit: Formed or extruded from same metal and with same finish as curtain if hood is mounted above ceiling unless otherwise indicated.

2.6 LOCKING DEVICES

- A. Slide Bolt: Fabricate with side-locking bolts to engage through slots in tracks for locking by padlock, located on both left and right jamb sides, operable from coil side.
- B. Locking Device Assembly: Fabricate with cylinder lock, spring-loaded dead bolt, operating handle, cam plate, and adjustable locking bars to engage through slots in tracks.
 - 1. Lock Cylinders: coordinate locking / keying
- C. Chain Lock Keeper: Suitable for padlock.
- D. Safety Interlock Switch: Equip power-operated doors with safety interlock switch to disengage power supply when door is locked.

2.7 CURTAIN ACCESSORIES

- A. Weatherseals for Doors: Equip each exterior door with weather-stripping gaskets fitted to entire exterior perimeter of door for a weather-resistant installation unless otherwise indicated.
- B. Astragal for Interior Doors: Equip each door bottom bar with a replaceable, adjustable, continuous, compressible gasket of flexible vinyl, rubber, or neoprene as a cushion bumper.
- C. Push/Pull Handles: Equip each push-up-operated or emergency-operated door with lifting handles on each side of door, finished to match door.
- D. Pull-Down Strap: Provide pull-down straps for doors more than 84 inches (2130 mm) high.
- E. Pole Hooks: Provide pole hooks and poles for doors more than 84 inches (2130 mm) high.

2.8 COUNTERBALANCE MECHANISM

- A. General: Counterbalance doors by means of manufacturer's standard mechanism with an adjustable-tension, steel helical torsion spring mounted around a steel shaft and contained in a spring barrel connected to top of curtain with barrel rings. Use grease-sealed bearings or self-lubricating graphite bearings for rotating members.
- B. Counterbalance Barrel: Fabricate spring barrel of manufacturer's standard hot-formed, structural-quality, **[seamless]** carbon-steel pipe, of sufficient diameter and wall thickness to support rolled-up curtain without distortion of slats and to limit barrel deflection to not more than 0.03 in./ft. (2.5 mm/m) of span under full load.
- C. Counterbalance Spring: One or more oil-tempered, heat-treated steel helical torsion springs. Size springs to counterbalance weight of curtain, with uniform adjustment accessible from outside barrel. Secure ends of springs to barrel and shaft with cast-steel barrel plugs.
 - 1. Fire-Rated Doors: Equip with auxiliary counterbalance spring and prevent tension release from main counterbalance spring when automatic-closing device operates.
- D. Torsion Rod for Counterbalance Shaft: Fabricate of manufacturer's standard cold-rolled steel, sized to hold fixed spring ends and carry torsional load.
- E. Brackets: Manufacturer's standard mounting brackets of either cast iron or cold-rolled steel plate.

2.9 MANUAL DOOR OPERATORS

- A. General: Equip door with manual door operator by door manufacturer.
- B. Push-up Door Operation: Lift handles and pull rope for raising and lowering doors, with counterbalance 25lbf
- C. Chain-Hoist Operator: Consisting of endless steel hand chain, chain-pocket wheel and guard, and gear-reduction unit with a maximum **[25-lbf (111-N)]** for door operation. Provide alloy-steel hand chain with chain holder secured to operator guide.

2.10 ELECTRIC DOOR OPERATORS

- A. General: Electric door operator assembly of size and capacity recommended and provided by door manufacturer for door and operation-cycles requirement specified, with electric motor and factory-prewired motor controls, starter, gear-reduction unit, solenoid-operated brake, clutch, control stations, control devices, integral gearing for locking door, and accessories required for proper operation.
 - 1. Comply with NFPA 70.
 - 2. Control equipment complying with NEMA ICS 1, NEMA ICS 2, and NEMA ICS 6, with NFPA 70 Class 2 control circuit, maximum 24-V ac or dc.
- B. Usage Classification: Electric operator and components capable of operating for not less than number of cycles per hour indicated for each door.
- C. Door Operator Location(s): Operator location indicated for each door.
 - 1. .
 - 2. Wall Mounted: Operator is mounted to the inside front wall on the left or right side of door and connected to door drive shaft with drive chain and sprockets. Side room is required for this type of mounting. Wall-mounted operator can also be mounted above or below shaft; if above shaft, headroom is required.
- D. Motors: Reversible-type motor[**with controller (disconnect switch)**] for motor exposure indicated for each door assembly.
 - 1. Electrical Characteristics: Minimum as indicated for each door assembly. If not indicated, large enough to start, accelerate, and operate door in either direction from any position, at a speed not less than 8 in./sec. (203 mm/s) and not more than 12 in./sec. (305 mm/s), without exceeding nameplate ratings or service factor.
 - 2. Operating Controls, Controllers, Disconnect Switches, Wiring Devices, and Wiring: Manufacturer's standard unless otherwise indicated.
 - 3. Coordinate wiring requirements and electrical characteristics of motors and other electrical devices with building electrical system and each location where installed.
- E. Limit Switches: Equip each motorized door with adjustable switches interlocked with motor controls and set to automatically stop door at fully opened and fully closed positions.
- F. Obstruction-Detection Devices: External entrapment protection consisting of indicated automatic safety sensor capable of protecting full width of door opening.
 - 1. Electric Sensor Edge: Automatic safety sensor edge, located within astragal or weather stripping mounted to bottom bar. Contact with sensor activates device. Connect to control circuit using manufacturer's standard take-up reel or self-coiling cable.

- a. Self-Monitoring Type: Four-wire-configured device designed to interface with door operator control circuit to detect damage to or disconnection of sensor edge.
- G. Control Station: Three-button control station in fixed location with momentary-contact push-button controls labeled "Open" and "Stop" and sustained- or constant-pressure push-button control labeled "Close."
 - 1. Interior-Mounted Units: Full-guarded, surface-mounted, heavy-duty type, with general-purpose NEMA ICS 6, Type 1 enclosure.
- H. Emergency Manual Operation: Equip each electrically powered door with capability for emergency manual operation. Design manual mechanism so required force for door operation does not exceed **[25 lbf (111 N)]**
- I. Emergency Operation Disconnect Device: Equip operator with hand-operated disconnect mechanism for automatically engaging manual operator and releasing brake for emergency manual operation while disconnecting motor without affecting timing of limit switch. Mount mechanism so it is accessible from floor level. Include interlock device to automatically prevent motor from operating when emergency operator is engaged.
- J. Motor Removal: Design operator so motor may be removed without disturbing limit-switch adjustment and without affecting emergency manual operation.

2.11 GENERAL FINISH REQUIREMENTS

- A. Comply with NAAMM/NOMMA 500 for recommendations for applying and designating finishes.
- B. Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

2.12 STEEL AND GALVANIZED-STEEL FINISHES

- A. Factory Prime Finish: Manufacturer's standard primer, compatible with field-applied finish. Comply with coating manufacturer's written instructions for cleaning, pretreatment, application, and minimum dry film thickness.
- B. Baked-Enamel or Powder-Coat Finish: Manufacturer's standard baked-on finish consisting of prime coat and thermosetting topcoat. Comply with coating manufacturer's written instructions for cleaning, pretreatment, application, and minimum dry film thickness.

2.13 STAINLESS STEEL FINISHES

- A. Surface Preparation: Remove tool and die marks and stretch lines, or blend into finish.
- B. Polished Finishes: Grind and polish surfaces to produce uniform finish, free of cross scratches.
 - 1. Run grain of directional finishes with long dimension of each piece.
 - 2. When polishing is completed, passivate and rinse surfaces. Remove embedded foreign matter and leave surfaces chemically clean.
 - 3. Directional Satin Finish: ASTM A480/A480M No. 4.
- C. Bright, Cold-Rolled, Unpolished Finish: ASTM A480/A480M No. 2B.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates areas and conditions, with Installer present, for compliance with requirements for substrate construction and other conditions affecting performance of the Work.
- B. Examine locations of electrical connections.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install overhead coiling doors and operating equipment complete with necessary hardware, anchors, inserts, hangers, and equipment supports; according to manufacturer's written instructions and as specified.
- B. Install overhead coiling doors, hoods, controls, and operators at the mounting locations indicated for each door.
- C. Accessibility: Install overhead coiling doors, switches, and controls along accessible routes in compliance with the accessibility standard.
- D. Fire-Rated Doors: Install according to NFPA 80.
- E. Smoke-Control Doors: Install according to NFPA 80 and NFPA 105.
- F. Power-Operated Doors: Install according to UL 325.

3.3 STARTUP SERVICE

- A. Engage a factory-authorized service representative to perform startup service.
 - 1. Complete installation and startup checks according to manufacturer's written instructions.
 - 2. After electrical circuitry has been energized, operate doors to confirm proper motor rotation and door performance.
 - 3. Test and adjust controls and safety devices. Replace damaged and malfunctioning controls and equipment.

3.4 ADJUSTING

- A. Adjust hardware and moving parts to function smoothly so that doors operate easily, free of warp, twist, or distortion.
 - 1. Adjust exterior doors and components to be weather resistant.
- B. Lubricate bearings and sliding parts as recommended by manufacturer.
- C. Adjust seals to provide tight fit around entire perimeter.

3.5 MAINTENANCE SERVICE

- A. Initial Maintenance Service: Beginning at Substantial Completion, maintenance service shall include [12] months' full maintenance by skilled employees of coiling-door Installer.
 - 1. Perform maintenance, including emergency callback service, during normal working hours.

3.6 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain overhead coiling doors.

END OF SECTION 083323

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SECTION 083613 - SECTIONAL DOORS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes electrically operated sectional doors .
 - 1. Coordination required for additional electrical components, sensors and visual signals devices.
 - a. Coordinate with Electrical drawings and details.
- B. Related Requirements:
 - 1. Section 055000 "Metal Fabrications" for miscellaneous steel supports.
 - 2. Division 26

1.3 ACTION SUBMITTALS

- A. Product Data: For each type and size of sectional door and accessory.
 - 1. Include construction details, material descriptions, dimensions of individual components, profile door sections, and finishes.
 - 2. Include rated capacities, operating characteristics, electrical characteristics, and furnished accessories.
- B. Shop Drawings: For each installation and for special components not dimensioned or detailed in manufacturer's product data.
 - 1. Include plans, elevations, sections, and mounting details.
 - 2. Include details of equipment assemblies. Indicate dimensions, required clearances, method of field assembly, components, and location and size of each field connection.
 - 3. Include points of attachment and their corresponding static and dynamic loads imposed on structure.
 - 4. Include diagrams for power, signal, and control wiring.
- C. Samples for Initial Selection: For units with factory-applied finishes.
 - 1. Include Samples of accessories involving color selection.
- D. Samples for Verification: For each type of exposed finish on the following components, in manufacturer's standard sizes:
 - 1. Flat door sections[with sensor edge on bottom section].
 - 2. Frame for paneled door sections; of each width of stile and rail required.
 - 3. Insulated Glazing Unit Samples

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer.
- B. Warranties: For special warranties.

1.5 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For sectional doors to include in maintenance manuals.

1.6 QUALITY ASSURANCE

- A. Installer Qualifications: An entity that employs installers and supervisors who are trained and approved by manufacturer for both installation and maintenance of units required for this Project.
- B. Regulatory Requirements: Comply with applicable provisions in [the U.S. Architectural & Transportation Barriers Compliance Board's ADA-ABA Accessibility Guidelines] [and] [ICC A117.1]
- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- D. Sectional Doors: Fabricate sectional doors to comply with DASMA 102 or higher unless otherwise indicated.

1.7 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace components of sectional doors that fail in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, the following:
 - a. Structural failures including, but not limited to, excessive deflection.
 - b. Failure of components or operators before reaching required number of operation cycles.
 - c. Faulty operation of hardware.
 - d. Deterioration of metals, metal finishes, and other materials beyond normal weathering and use; rust through.
 - e. Delamination of exterior or interior facing materials.
 - 2. Warranty Period: 5 years from date of Substantial Completion.
- B. Special Finish Warranty: Manufacturer agrees to repair or replace components that show evidence of deterioration of factory-applied finishes within specified warranty period.
 - 1. Warranty Period: 10 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS, GENERAL

- A. Source Limitations: Obtain sectional doors from single source from single manufacturer.
 - 1. Obtain operators and controls from sectional door manufacturer.
 - 2. Only manufacturers allowed are as identified below or as approved by substitution request. Substitution Requests shall be submitted during bidding and are subject to architect's approval/rejection.

2.2 PERFORMANCE REQUIREMENTS

- A. General Performance: Sectional doors shall meet performance requirements specified without failure due to defective manufacture, fabrication, installation, or other defects in construction and without requiring temporary installation of reinforcing components.
- B. Delegated Design: Design sectional doors, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.
- C. Structural Performance: Exterior sectional doors shall withstand the effects of gravity loads, and the following loads and stresses within limits and under conditions indicated according to ASCE/SEI 7.
 - 1. Wind Loads: Per General Structural Notes.
- D. Air Infiltration: Maximum rate not more than indicated when tested according to ASTM E 283.
 - 1. Air Infiltration: Maximum rate of 0.08 cfm/sq. ft. at 25 mph.
- E. Operation Cycles: Door components and operators capable of operating for not less than **100,000**. One operation cycle is complete when a door is opened from the closed position to the fully open position and returned to the closed position.
- F. Aluminum Sections: Full glazing sections of door assembly. Glazed sections (6) between top and bottom. Aluminum framing shall be insulated with
- G. Track Configuration: High-lift Contour (Lift Clearance Track)
- H. Weatherseals: Fitted to bottom and top and around entire perimeter for commercial grade, high cycle use.
- I. Windows: Approximately 24 by 48 inches with square corners and spaced apart the approximate distance as indicated on Drawings; in 6 rows at 24" section height installed with glazing of the following type:
 - 1. Insulating Glass: Insulated glazing, Low-E panels, tint: gray
- J. Roller-Tire Material: Case-hardened steel.

2.3 MATERIALS, GENERAL

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

2.4 ALUMINUM DOOR SECTIONS

- A. Sections: Extruded-aluminum stile and rail members with dimensions and profiles as indicated on Drawings; members joined by welding or with concealed, 1/4-inch- (6-mm-) minimum diameter, aluminum or nonmagnetic stainless-steel through bolts, full height of door section; and with meeting rails shaped to provide a weather-resistant seal.
1. Aluminum: ASTM B 221 (ASTM B 221M) extrusions, alloy and temper standard with manufacturer for type of use and finish indicated; minimum thickness 0.065 inch (1.7 mm) for door section 1-3/4 inches (44 mm) deep, and as required to comply with requirements.
 2. Reinforce sections with continuous horizontal and diagonal reinforcement, as required to stiffen door and for wind loading.[Ensure that reinforcement does not obstruct vision lites.]
 3. Provide reinforcement for hardware attachment.
- B. Solid Panels: Aluminum sheet, complying with ASTM B 209 (ASTM B 209M), alloy and temper standard with manufacturer for type of use and finish indicated, not less than 0.040 inch (1.02 mm) thick, set in continuous vinyl channel retained with rigid, snap-in, extruded-vinyl moldings or with rubber or neoprene glazing gasket with aluminum stop.
- C. Full-Vision Sections: insulated glazing low-e tinted glass panels, tubular, aluminum-framed section fully glazed with INSULATED framing.

2.5 DOOR SECTIONS

- A. Sections: Extruded-aluminum stile and rail members with dimensions and profiles as indicated on Drawings; members joined by welding or with concealed, 1/4-inch- (6-mm-) minimum diameter, aluminum or nonmagnetic stainless-steel through bolts, full height of door section; and with meeting rails shaped to provide a weather-resistant seal.
1. Aluminum: ASTM B221 (ASTM B221M) extrusions, alloy and temper standard with manufacturer for type of use and finish indicated; minimum thickness 0.065 inch (1.7 mm) for door section 1-3/4 inches (44 mm) deep, and as required to comply with requirements.
 2. Fabricate section faces from single sheets to provide sections not more than 24 inches (610 mm) high and of indicated thickness. Roll horizontal meeting edges to a continuous, interlocking, keyed, rabbeted, shiplap, or tongue-in-groove weather-resistant seal, with a reinforcing flange return.
 3. For insulated doors, provide sections with continuous thermal-break construction, separating the exterior and interior faces of door.
- B. Section Ends and Intermediate Stiles: Enclose open ends of sections with channel end stiles formed from aluminum not less than 0.064-inch- (1.63-mm-) nominal coated thickness and welded to door section. Provide intermediate stiles formed from not less than 0.064-inch- (1.63-mm-) thick galvanized-steel sheet, cut to door section profile, and welded in place. Space stiles not more than 48 inches (1219 mm) apart.
- C. Reinforce bottom section with a continuous channel or angle conforming to bottom-section profile.
- D. Reinforce sections with continuous horizontal and diagonal reinforcement, as required to stiffen door and for wind loading. Provide galvanized-steel bars, struts, trusses, or strip steel, formed to depth and bolted or welded in place. **Ensure that reinforcement does not obstruct vision lites.**

- E. Provide reinforcement for hardware attachment.
- F. Foamed-in-Place Thermal Insulation: Insulate interior of steel sections with door manufacturer's standard [**CFC-free**] polyurethane insulation, foamed in place to completely fill interior of section and pressure bonded to face sheets to prevent delamination under wind load, and with maximum flame-spread and smoke-developed indexes of 75 and 450, respectively, according to ASTM E84. Enclose insulation completely within steel sections and the interior facing material, with no exposed insulation.
- G. Fabricate sections so finished door assembly is rigid and aligned, with tight hairline joints and free of warp, twist, and deformation.

2.6 TRACKS, SUPPORTS, AND ACCESSORIES

- A. Tracks: Manufacturer's standard, galvanized-steel track system of configuration indicated, sized for door size and weight, designed for lift type indicated and clearances shown on Drawings. Provide complete track assembly including brackets, bracing, and reinforcement for rigid support of ball-bearing roller guides for required door type and size. Slot vertical sections of track spaced 2 inches apart for door-drop safety device. Slope tracks at proper angle from vertical or design tracks to ensure tight closure at jambs when door unit is closed.
- B. Track Reinforcement and Supports: Galvanized-steel track reinforcement and support members. Secure, reinforce, and support tracks as required for door size and weight to provide strength and rigidity without sag, sway, and vibration during opening and closing of doors.
- C. Weatherseals: Replaceable, adjustable, continuous, compressible weather-stripping gaskets of flexible neoprene fitted to bottom, sides and top of sectional door unless otherwise indicated.

Windows: as indicated in herein

2.7 HARDWARE

- A. General: Heavy-duty, corrosion-resistant hardware, with hot-dip galvanized, stainless-steel, or other corrosion-resistant fasteners, to suit door type.
- B. Hinges: Heavy-duty, galvanized-steel hinges of not less than 0.079-inch- (2.01-mm-) nominal coated thickness at each end stile and at each intermediate stile, according to manufacturer's written recommendations for door size. Attach hinges to door sections through stiles and rails with bolts and lock nuts or lock washers and nuts. Use rivets or self-tapping fasteners where access to nuts is impossible. Provide double-end hinges where required, for doors more than 16 feet (4.88 m) wide unless otherwise recommended by door manufacturer.
- C. Rollers: Heavy-duty rollers with steel ball-bearings in case-hardened steel races, mounted with varying projections to suit slope of track. Extend roller shaft through both hinges where double hinges are required. Provide 3-inch- (76-mm-) diameter roller tires for 3-inch- (76-mm-) wide track and 2-inch- (51-mm-) diameter roller tires for 2-inch- (51-mm-) wide track.

2.8 LOCKING DEVICES

- A. Locking Device Assembly: Fabricate with cylinder lock, spring-loaded deadbolt, operating handle, cam plate, and adjustable locking bars to engage through slots in tracks.
 1. Lock Cylinders: Provide cylinders and keyed to building keying system.
 2. Keys: Three for each cylinder.

- B. Chain Lock Keeper: Suitable for padlock.
- C. Safety Interlock Switch: Equip power-operated doors with safety interlock switch to disengage power supply when door is locked.

2.9 COUNTERBALANCE MECHANISM

- A. Torsion Spring: Counterbalance mechanism consisting of adjustable-tension torsion springs fabricated from steel-spring wire complying with ASTM A229/A229M, mounted on torsion shaft made of steel tube or solid steel. Provide springs designed for number of operation cycles indicated.
- B. Weight Counterbalance: Counterbalance mechanism consisting of filled pipe weights that move vertically in a galvanized-steel weight pipe. Connect pipe weights with cable to weight-cable drums mounted on torsion shaft made of steel tube or solid steel.
- C. Cable Drums and Shaft for Doors: Cast-aluminum or gray-iron casting cable drums mounted on torsion shaft and grooved to receive door-lifting cables as door is raised. Mount counterbalance mechanism with manufacturer's standard ball-bearing brackets at each end of torsion shaft. Provide one additional midpoint bracket for shafts up to 16 feet (4.88 m) long and two additional brackets at one-third points to support shafts more than 16 feet (4.88 m) long unless closer spacing is recommended by door manufacturer.
- D. Cables: Galvanized-steel, multistrand, lifting cables with cable safety factor of at least 7 to 1
- E. Cable Safety Device: Include a spring-loaded steel or spring-loaded bronze cam mounted to bottom door roller assembly on each side and designed to automatically stop door if either lifting cable breaks.
- F. Bracket: Provide anchor support bracket as required to connect stationary end of spring to the wall and to level the shaft and prevent sag.
- G. Bumper: Provide spring bumper at each horizontal track to cushion door at end of opening operation.

2.10 ELECTRIC DOOR OPERATORS

- A. General: Electric door operator assembly of size and capacity recommended and provided by door manufacturer for door and "operation cycles" requirement specified, with electric motor and factory-prewired motor controls, starter, gear-reduction unit, solenoid-operated brake, clutch, remote-control stations, control devices, integral gearing for locking door, and accessories required for proper operation.
 - 1. Motor Operator Location: Wall/side mounted, top of door
 - 2. Comply with NFPA 70.
 - 3. Provide control equipment complying with NEMA ICS 1, NEMA ICS 2, and NEMA ICS 6; with NFPA 70, Class 2 control circuit, maximum 24-V ac or dc.
- B. Usage Classification: Electric operator and components capable of operating for not less than number of cycles per hour indicated for each door.
- C. Door-Operator Type: Unit of type indicated, consisting of electric motor, gears, pulleys, belts, sprockets, chains, and controls needed to operate door and meet required usage classification.

- D. Electric Motors: Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements specified in Division 11 Section "Common Motor Requirements for Equipment" unless otherwise indicated.
 - 1. Electrical Characteristics:
 - a. Phase: as indicated.
 - b. Volts: as indicated.
 - c. Hertz: 60.
 - 2. Motor Type and Controller: Reversible motor and controller (disconnect switch) for motor exposure indicated. Wall mounted, top of door
 - 3. Motor Size: Commercial operation. Minimum size as indicated. If not indicated, large enough to start, accelerate, and operate door in either direction from any position, without exceeding nameplate ratings or service factor.
 - 4. Operating Controls, Controllers (Disconnect Switches), Wiring Devices, and Wiring: Manufacturer's standard unless otherwise indicated.
- E. Obstruction Detection Device: Equip motorized door with indicated external automatic safety sensor capable of protecting full width of door opening. Activation of device immediately stops and reverses downward door travel.
 - 1. Electric Sensor Edge: Automatic safety sensor edge, located within astragal or weather stripping mounted to bottom section. Contact with sensor activates device. Connect to control circuit using manufacturer's standard take-up reel or self-coiling cable.
- F. Emergency Manual Operation: Equip each electrically powered door with capability for emergency manual operation. Design manual mechanism so required force for door operation does not exceed 25 lbf.
- G. Emergency Operation Disconnect Device: Equip operator with hand-operated disconnect mechanism for automatically engaging manual operator and releasing brake for emergency manual operation while disconnecting motor without affecting timing of limit switch. Mount mechanism so it is accessible from floor level. Include interlock device to automatically prevent motor from operating when emergency operator is engaged.
- H. Motor Removal: Design operator so motor may be removed without disturbing limit-switch adjustment and without affecting emergency manual operation.

2.11 GENERAL FINISH REQUIREMENTS

- A. Comply with NAAMM/NOMMA's "Metal Finishes Manual for Architectural and Metal Products (AMP 500-06)" for recommendations for applying and designating finishes.
- B. Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

2.12 ALUMINUM FINISHES

- A. Clear Anodic Finish: AAMA 611, [AA-M12C22A41, Class I, 0.018 mm] or thicker.

2.13 STEEL AND GALVANIZED-STEEL FINISHES

- A. Factory Prime Finish: Manufacturer's standard primer, compatible with field-applied finish. Comply with coating manufacturer's written instructions for cleaning, pretreatment, application, and minimum dry film thickness.
- B. Baked-Enamel or Powder-Coat Finish: Manufacturer's standard baked-on finish consisting of prime coat and thermosetting topcoat. Comply with coating manufacturer's written instructions for cleaning, pretreatment, application, and minimum dry film thickness.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for substrate construction and other conditions affecting performance of the Work.
- B. Examine locations of electrical connections.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install sectional doors and operating equipment complete with necessary hardware, anchors, inserts, hangers, and equipment supports; according to manufacturer's written instructions and as specified.
- B. Tracks:
 - 1. Fasten vertical track assembly to opening jambs and framing, spaced not more than 24 inches (610 mm) apart.
 - 2. Hang horizontal track assembly from structural overhead framing with angles or channel hangers attached to framing by welding or bolting, or both. Provide sway bracing, diagonal bracing, and reinforcement as required for rigid installation of track and door-operating equipment.
- C. Accessibility: Install sectional doors, switches, and controls along accessible routes in compliance with regulatory requirements for accessibility.
- D. Power-Operated Doors: Install[**automatic garage doors openers**] according to UL 325.

3.3 STARTUP SERVICES

- A. Engage a factory-authorized service representative to perform startup service.
 - 1. Complete installation and startup checks according to manufacturer's written instructions.
 - 2. Test and adjust controls and safety devices. Replace damaged and malfunctioning controls and equipment.

3.4 ADJUSTING

- A. Adjust hardware and moving parts to function smoothly so that doors operate easily, free of warp, twist, or distortion.
- B. Lubricate bearings and sliding parts as recommended by manufacturer.
- C. Adjust doors and seals to provide weather-resistant fit around entire perimeter.
- D. Touch-up Painting: Immediately after welding galvanized materials, clean welds and abraded galvanized surfaces and repair galvanizing to comply with ASTM A780/A780M.

3.5 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain sectional doors.

END OF SECTION 083613

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SECTION 084113 - ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

- 1. Exterior aluminum-framed swinging entrance doors and framing systems.
- 2. Exterior aluminum-framed window systems and punched opening units.
- 3. Interior aluminum-framed swinging entrance doors and framing systems.
- 4. Hardware for aluminum doors.
- 5. Electrified door hardware.

- B. Related Requirements:

- 1. Division 7 Section "Joint Sealants" for installation of joint sealants installed with aluminum-framed systems and for sealants to the extent not specified in this Section.
- 2. Division 8 Section "Glazing" for glazing requirements to the extent not specified in this Section.
- 3. Division 8 Section "Door Hardware" for door hardware furnished by others, to be installed on aluminum entrance systems in this section. Verify and coordinate hardware systems and provide fabrication and reinforcing to match hardware.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.

- 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes.

- B. Shop Drawings: For aluminum-framed entrances and storefronts. Include plans, elevations, sections, full-size details, and attachments to other work.

- 1. Include details of provisions for assembly expansion and contraction and for draining moisture occurring within the assembly to the exterior.
- 2. Show connection to and continuity with adjacent thermal, weather, air, and vapor barriers.
- 3. Include point-to-point wiring diagrams showing the following:
 - a. Power requirements for each electrically operated door hardware.
 - b. Location and types of switches, signal device, conduit sizes, and number and size of wires.

- C. Samples for Initial Selection: For units with factory-applied color finishes.

- D. Samples for Verification: For each type of exposed finish required, in manufacturer's standard sizes.

- E. Entrance Door Hardware Schedule: Prepared by or under supervision of supplier, detailing fabrication and assembly of entrance door hardware, as well as procedures and diagrams. Coordinate final entrance door hardware schedule with doors, frames, and related work to ensure proper size, thickness, hand, function, and finish of entrance door hardware.

1.4 INFORMATIONAL SUBMITTALS

- A. Energy Performance Certificates: For aluminum-framed entrances and storefronts, accessories, and components, from manufacturer.
 - 1. Basis for Certification: NFRC-certified energy performance values for each aluminum-framed entrance and storefront.
- B. Product Test Reports: For aluminum-framed entrances and storefronts, for tests performed by manufacturer and witnessed by a qualified testing agency or a qualified testing agency.
- C. Sample Warranties: For special warranties.

1.5 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For aluminum-framed entrances and storefronts to include in maintenance manuals.

1.6 QUALITY ASSURANCE

- A. Installer Qualifications: An entity that employs installers and supervisors who are trained and approved by manufacturer.
- B. Product Options: Information on Drawings and in Specifications establishes requirements for aesthetic effects and performance characteristics of assemblies. Aesthetic effects are indicated by dimensions, arrangements, alignment, and profiles of components and assemblies as they relate to sightlines, to one another, and to adjoining construction.
 - 1. Do not change intended aesthetic effects, as judged solely by Architect, except with Architect's approval. If changes are proposed, submit comprehensive explanatory data to Architect for review.
- C. Accessible Entrances: Comply with the U.S. Architectural & Transportation Barriers Compliance Board's "Americans with Disabilities Act (ADA) and Accessibility Guidelines for Buildings and Facilities (ADAAG)."
- D. Electrified Door Hardware: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction.

1.7 COORDINATION

- A. Installation Templates: Distribute for doors, frames, and other work specified to be factory prepared. Check Shop Drawings of other work to confirm that adequate provisions are made for locating and installing door hardware to comply with indicated requirements.
- B. Security: Coordinate installation of door hardware, keying, and access control with Owner's security consultant.

- C. Electrical System Roughing-In: Coordinate layout and installation of electrified door hardware with connections to power supplies and building safety and security systems.

1.8 WARRANTY

- A. Special Warranty: Manufacturer and Installer agrees to repair or replace components of aluminum-framed entrances and storefronts that do not comply with requirements or that fail in materials or workmanship within specified warranty period.

- 1. Failures include, but are not limited to, the following:
 - a. Structural failures, including, but not limited to, excessive deflection.
 - b. Noise or vibration created by wind and thermal and structural movements.
 - c. Deterioration of metals and other materials beyond normal weathering.
 - d. Water penetration through fixed glazing and framing areas.
 - e. Failure of operating components.
- 2. Warranty Period: Five years from date of Substantial Completion.

- B. Special Finish Warranty: Standard form in which manufacturer agrees to repair finishes or replace aluminum that shows evidence of deterioration of factory-applied finishes within specified warranty period.

- 1. Deterioration includes, but is not limited to, the following:
 - a. Color fading more than 5 Hunter units when tested according to ASTM D2244.
 - b. Chalking in excess of a No. 8 rating when tested according to ASTM D4214.
 - c. Cracking, checking, peeling, or failure of paint to adhere to bare metal.
- 2. Warranty Period: 10 years from date of Substantial Completion.

- C. Special Hardware Warranty: Hardware manufacturer's standard form in which manufacturer agrees to repair or replace components of door hardware that fail in materials or workmanship within specified warranty period.

- 1. Failures include, but are not limited to, the following:
 - a. Structural failures including excessive deflection, cracking, or breakage.
 - b. Faulty operation of doors and door hardware.
 - c. Deterioration of metals, metal finishes, and other materials beyond normal weathering and use.
- 2. Warranty Period: Three years from date of Substantial Completion, except as follows:
 - a. Exit Devices: Five years from date of Substantial Completion.
 - b. Manual Closers: 10 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Source Limitations: Obtain all components of aluminum-framed entrance and storefront system, including framing and accessories, from single manufacturer, to greatest extent possible.

2.2 PERFORMANCE REQUIREMENTS

- A. General Performance: Comply with performance requirements specified, as determined by testing of aluminum-framed entrances and storefronts representing those indicated for this Project without failure due to defective manufacture, fabrication, installation, or other defects in construction.
1. Aluminum-framed entrances and storefronts shall withstand movements of supporting structure, including, but not limited to, twist, column shortening, long-term creep, and deflection from uniformly distributed and concentrated live loads.
 2. Failure also includes the following:
 - a. Thermal stresses transferring to building structure.
 - b. Glass breakage.
 - c. Noise or vibration created by wind and thermal and structural movements.
 - d. Loosening or weakening of fasteners, attachments, and other components.
 - e. Failure of operating units.
- B. Structural Loads:
1. Wind Loads: 120 mph wind velocity and as indicated on structural drawings.
 2. Seismic Loads: As indicated on Structural Drawings.
 3. Other Design Loads: As indicated on Structural Drawings.
- C. Deflection of Framing Members: At design wind pressure, as follows:
1. Deflection Normal to Wall Plane: Limited to 1/175 of clear span for spans of up to 13 feet 6 inches and to 1/240 of clear span plus 1/4 inch for spans greater than 13 feet 6 inches or an amount that restricts edge deflection of individual glazing lites to 5/8 inch, whichever is less.
 2. Deflection Parallel to Glazing Plane: Limited to 1/360 of clear span or 1/8 inch, whichever is smaller.
 - a. Operable Units: Provide a minimum 1/16-inch clearance between framing members and operable units.
- D. Structural: Test according to ASTM E330 as follows:
1. When tested at positive and negative wind-load design pressures, storefront assemblies, including entrance doors, do not evidence deflection exceeding specified limits.
 2. When tested at 150 percent of positive and negative wind-load design pressures, storefront assemblies, including entrance doors and anchorage, do not evidence material failures, structural distress, or permanent deformation of main framing members exceeding 0.2 percent of span.
 3. Test Durations: As required by design wind velocity, but not less than 10 seconds.
- E. Air Infiltration: Test according to ASTM E283 for infiltration as follows:
1. Fixed Framing and Glass Area:
 - a. Maximum air leakage of 0.06 cfm/sq. ft. at a static-air-pressure differential of 6.24 lbf/sq. ft..
 2. Entrance Doors:
 - a. Single Doors: Maximum air leakage of 0.5 cfm/sq. ft. at a static-air-pressure differential of 1.57 lbf/sq. ft..

- F. Water Penetration under Static Pressure: Test according to ASTM E331 as follows:
1. No evidence of water penetration through fixed glazing and framing areas, including entrance doors, when tested according to a minimum static-air-pressure differential of 20 percent of positive wind-load design pressure, but not less than 6.24 lbf/sq. ft..
- G. Energy Performance: Certify and label energy performance according to NFRC as follows:
1. Thermal Transmittance (U-factor): Fixed glazing and framing areas as a system shall have U-factor of not more than 0.57 Btu/sq. ft. x h x deg F as determined according to NFRC 100.
 2. Condensation Resistance: Fixed glazing and framing areas as a system shall have an NFRC-certified condensation resistance rating of no less than 50 as determined according to NFRC 500.
- H. Thermal Movements: Allow for thermal movements resulting from ambient and surface temperature changes.
1. Temperature Change: 120 deg F (67 deg C), ambient; 180 deg F (100 deg C), material surfaces.
 2. Thermal Cycling: No buckling; stress on glass; sealant failure; excess stress on framing, anchors, and fasteners; or reduction of performance when tested according to AAMA 501.5.
 - a. High Exterior Ambient-Air Temperature: That which produces an exterior metal-surface temperature of 180 deg F (82 deg C).
 - b. Low Exterior Ambient-Air Temperature: 0 deg F (minus 18 deg C).
 - c. Interior Ambient-Air Temperature: 75 deg F (24 deg C).

2.3 STOREFRONT SYSTEMS

- A. Framing Members: Manufacturer's extruded- or formed-aluminum framing members of thickness required and reinforced as required to support imposed loads.
1. Exterior Framing Construction: Thermally broken.
 2. Interior Framing Construction: Nonthermal.
 3. Glazing System: Retained mechanically with gaskets on four sides.
 4. Glazing Plane: [Front] <Insert location>.
 5. Finish: Clear anodic finish.
 6. Fabrication Method: Field-fabricated stick system.
 7. Aluminum: Alloy and temper recommended by manufacturer for type of use and finish indicated.
 8. Steel Reinforcement: As required by manufacturer.
- B. Backer Plates: Manufacturer's standard, continuous backer plates for framing members, if not integral, where framing abuts adjacent construction.
- C. Brackets and Reinforcements: Manufacturer's standard high-strength aluminum with nonstaining, nonferrous shims for aligning system components.
- D. Steel Reinforcement: With manufacturer's standard corrosion-resistant primer complying with SSPC-PS Guide No. 12.00 applied immediately after surface preparation and pretreatment. Select surface preparation methods according to recommendations in SSPC-SP COM and prepare surfaces according to applicable SSPC standard.
1. Structural Shapes, Plates, and Bars: ASTM A 36/A 36M.
 2. Cold-Rolled Sheet and Strip: ASTM A 1008/A 1008M.

3. Hot-Rolled Sheet and Strip: ASTM A 1011/A 1011M.

2.4 DOOR SYSTEMS

- A. Exterior Entrance Doors: Manufacturer's standard glazed entrance doors for manual-swing operation.
 1. Door Construction: 1-3/4-inch overall thickness, with minimum 0.125-inch-thick, extruded-aluminum tubular rail and stile members. Mechanically fasten corners with reinforcing brackets that are deeply penetrated and fillet welded or that incorporate concealed tie rods.
 2. Door Design: Medium stile; 3-1/2-inch nominal width, with minimum 10-inch bottom rail..
 3. Glazing Stops and Gaskets: Square, snap-on, extruded-aluminum stops and preformed gaskets.
 - a. Provide nonremovable glazing stops on outside of door.
- B. Interior Doors: Manufacturer's standard glazed entrance doors for manual-swing operation.
 1. Door Construction: 1-3/4-inch overall thickness, with minimum 0.125-inch-thick, extruded-aluminum tubular rail and stile members. Mechanically fasten corners with reinforcing brackets that are deeply penetrated and fillet welded or that incorporate concealed tie rods.
 2. Door Design: Narrow stile; 2-1/8-inch nominal width.
 3. Glazing Stops and Gaskets: Square, snap-on, extruded-aluminum stops and preformed gaskets.

2.5 DOOR HARDWARE

- A. General: Provide entrance door hardware and entrance door hardware sets indicated in door and frame schedule and "Entrance Door Hardware Sets" at end of this Section for each aluminum door, and to comply with requirements in this Section.
 1. Door Hardware Sets: Provide quantity, item, size, finish or color indicated, and named manufacturers' products or pre-approved products equivalent in function and comparable in quality to named products and products complying with BHMA standards.
 2. Sequence of Operation: Provide electrified door hardware function, sequence of operation, and interface with other building control systems indicated.
 3. Opening-Force Requirements:
 - a. Egress Doors: Not more than 15 lbf to release the latch and not more than 30 lbf (133 N) to set the door in motion and not more than 15 lbf to open the door to its minimum required width.
 - b. Accessible Interior Doors: Not more than 5 lbf to fully open door.
- B. Designations: Requirements for design, grade, function, finish, quantity, size, and other distinctive qualities of each type of entrance door hardware are indicated in "Entrance Door Hardware Sets" Article. Products are identified by using entrance door hardware designations as follows:
- C. Cylinders: As specified in Section 087100 "Door Hardware."
- D. Pivot Hinges: BHMA A156.4, Grade 1.
 1. Offset-Pivot Hinges: Provide top, bottom, and intermediate offset pivots at each door leaf.

- E. Continuous-Gear Hinges: BHMA A156.26.
- F. Mortise Auxiliary Locks: BHMA A156.5, Grade 1.
- G. Manual Flush Bolts: BHMA A156.16, Grade 1.
- H. Panic Exit Devices: BHMA A156.3, Grade 1, listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for panic protection, based on testing according to UL 305.
- I. Strikes: Provide strike with black-plastic dust box for each latch or lock bolt; fabricated for aluminum framing.
- J. Operating Trim: BHMA A156.6.
- K. Closers: BHMA A156.4, Grade 1, with accessories required for a complete installation, sized as required by door size, exposure to weather, and anticipated frequency of use; adjustable to comply with field conditions and requirements for opening force.
- L. Door Stops: BHMA A156.16, Grade 1, floor or wall mounted, as appropriate for door location indicated, with integral rubber bumper.
- M. Weather Stripping: Manufacturer's standard replaceable components.
 - 1. Compression Type: Made of ASTM D2000 molded neoprene or ASTM D2287 molded PVC.
 - 2. Sliding Type: AAMA 701/702, made of wool, polypropylene, or nylon woven pile with nylon-fabric or aluminum-strip backing.
- N. Weather Sweeps: Manufacturer's standard exterior-door bottom sweep with concealed fasteners on mounting strip.
- O. Thresholds: BHMA A156.21 raised thresholds beveled with a slope of not more than 1:2, with maximum height of 1/2 inch.

2.6 GLAZING

- A. Glazing: Comply with Section 088000 "Glazing."
- B. Glazing Gaskets: Manufacturer's standard sealed-corner pressure-glazing system of black, resilient elastomeric glazing gaskets, setting blocks, and shims or spacers.
- C. Glazing Sealants: As recommended by manufacturer.

2.7 MATERIALS

- A. Sheet and Plate: ASTM B209 (ASTM B209M).
- B. Extruded Bars, Rods, Profiles, and Tubes: ASTM B221 (ASTM B221M).
- C. Extruded Structural Pipe and Tubes: ASTM B429/B429M.
- D. Structural Profiles: ASTM B308/B308M.
- E. Steel Reinforcement:

1. Structural Shapes, Plates, and Bars: ASTM A36/A36M.
2. Cold-Rolled Sheet and Strip: ASTM A1008/A1008M.
3. Hot-Rolled Sheet and Strip: ASTM A1011/A1011M.
4. Primer: Manufacturer's standard zinc-rich, corrosion-resistant primer complying with SSPC-PS Guide No. 12.00; applied immediately after surface preparation and pretreatment. Select surface preparation methods according to recommendations in SSPC-SP COM, and prepare surfaces according to applicable SSPC standard.

2.8 ACCESSORIES

- A. Fasteners and Accessories: Manufacturer's standard corrosion-resistant, nonstaining, nonbleeding fasteners and accessories compatible with adjacent materials.
 1. Use self-locking devices where fasteners are subject to loosening or turning out from thermal and structural movements, wind loads, or vibration.
 2. Reinforce members as required to receive fastener threads.
 3. Use exposed fasteners with countersunk Phillips screw heads, finished to match framing system.
- B. Anchors: Three-way adjustable anchors with minimum adjustment of that accommodate fabrication and installation tolerances in material and finish compatible with adjoining materials and recommended by manufacturer.
 1. Concrete and Masonry Inserts: Hot-dip galvanized cast-iron, malleable-iron, or steel inserts complying with ASTM A123 or ASTM A153 requirements.
- C. Concealed Flashing: Manufacturer's standard corrosion-resistant, nonstaining, nonbleeding flashing compatible with adjacent materials or Dead-soft, 0.018-inch-thick stainless steel, complying with ASTM A240, of type recommended by manufacturer].
- D. Bituminous Paint: Cold-applied asphalt-mastic paint containing no asbestos, formulated for 30-mil thickness per coat.
- E. Rigid PVC Filler.

2.9 FABRICATION

- A. Form or extrude aluminum shapes before finishing.
- B. Weld in concealed locations to greatest extent possible to minimize distortion or discoloration of finish. Remove weld spatter and welding oxides from exposed surfaces by descaling or grinding.
- C. Fabricate components that, when assembled, have the following characteristics:
 1. Profiles that are sharp, straight, and free of defects or deformations.
 2. Accurately fitted joints with ends coped or mitered.
 3. Physical and thermal isolation of glazing from framing members.
 4. Accommodations for thermal and mechanical movements of glazing and framing to maintain required glazing edge clearances.
 5. Fasteners, anchors, and connection devices that are concealed from view to greatest extent possible.
- D. Mechanically Glazed Framing Members: Fabricate for flush glazing without projecting stops.

- E. Entrance Door Frames: Reinforce as required to support loads imposed by door operation and for installing entrance door hardware.
 - 1. At interior and exterior doors, provide compression weather stripping at fixed stops.
- F. Entrance Doors: Reinforce doors as required for installing entrance door hardware.
 - 1. At pairs of exterior doors, provide sliding-type weather stripping retained in adjustable strip and mortised into door edge.
 - 2. At exterior doors, provide weather sweeps applied to door bottoms.
- G. Entrance Door Hardware Installation: Factory install entrance door hardware to the greatest extent possible. Cut, drill, and tap for factory-installed entrance door hardware before applying finishes.
- H. After fabrication, clearly mark components to identify their locations in Project according to Shop Drawings.

2.10 ALUMINUM FINISHES

- A. Clear Anodic Finish: AAMA 611, AA-M12C22A41, Class I, 0.018 mm or thicker.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Prepare surfaces that are in contact with structural sealant according to sealant manufacturer's written instructions, to ensure compatibility and adhesion. Preparation includes, but is not limited to, cleaning and priming surfaces.

3.3 INSTALLATION

- A. General:
 - 1. Comply with manufacturer's written instructions.
 - 2. Do not install damaged components.
 - 3. Fit joints to produce hairline joints free of burrs and distortion.
 - 4. Rigidly secure nonmovement joints.
 - 5. Install anchors with separators and isolators to prevent metal corrosion and electrolytic deterioration and to prevent impeding movement of moving joints.
 - 6. Seal perimeter and other joints watertight unless otherwise indicated.
- B. Metal Protection:

1. Where aluminum is in contact with dissimilar metals, protect against galvanic action by painting contact surfaces with materials recommended by manufacturer for this purpose or by installing nonconductive spacers.
 2. Where aluminum is in contact with concrete or masonry, protect against corrosion by painting contact surfaces with bituminous paint.
- C. Set continuous sill members and flashing in full sealant bed, as specified in Section 079200 "Joint Sealants," to produce weathertight installation.
- D. Install components plumb and true in alignment with established lines and grades.
- E. Install operable units level and plumb, securely anchored, and without distortion. Adjust weather-stripping contact and hardware movement to produce proper operation.
- F. Install glazing as specified in Section 088000 "Glazing."
- G. Install weatherseal sealant according to Section 079200 "Joint Sealants" and according to sealant manufacturer's written instructions to produce weatherproof joints. Install joint filler behind sealant as recommended by sealant manufacturer.
- H. Doors: Install doors to produce smooth operation and tight fit at contact points.
1. Exterior Doors: Install to produce weathertight enclosure and tight fit at weather stripping.
 2. Field-Installed Entrance Door Hardware: Install surface-mounted entrance door hardware according to entrance door hardware manufacturers' written instructions using concealed fasteners to greatest extent possible.

3.4 ERECTION TOLERANCES

- A. Erection Tolerances: Install aluminum-framed entrances and storefronts to comply with the following maximum tolerances:
1. Plumb: 1/8 inch in 10 feet (3.2 mm in 3 m); 1/4 inch in 40 feet (6.35 mm in 12.2 m).
 2. Level: 1/8 inch in 20 feet (3.2 mm in 6 m); 1/4 inch in 40 feet (6.35 mm in 12.2 m).
 3. Alignment:
 - a. Where surfaces abut in line or are separated by reveal or protruding element up to 1/2 inch (12.7 mm) wide, limit offset from true alignment to 1/16 inch (1.6 mm).
 - b. Where surfaces are separated by reveal or protruding element from 1/2 to 1 inch (12.7 to 25.4 mm) wide, limit offset from true alignment to 1/8 inch (3.2 mm).
 - c. Where surfaces are separated by reveal or protruding element of 1 inch (25.4 mm) wide or more, limit offset from true alignment to 1/4 inch (6 mm).
 4. Location: Limit variation from plane to 1/8 inch in 12 feet (3.2 mm in 3.6 m); 1/2 inch (12.7 mm) over total length.

3.5 MAINTENANCE SERVICE

- A. Door Hardware:
1. Maintenance Tools and Instructions: Furnish a complete set of specialized tools and maintenance instructions as needed for Owner's continued adjustment, maintenance, and removal and replacement of entrance door hardware.
 2. Initial Maintenance Service: Beginning at Substantial Completion, provide six months' full maintenance by skilled employees of entrance door hardware Installer. Include quarterly preventive maintenance, repair or replacement of worn or defective components,

lubrication, cleaning, and adjusting as required for proper entrance door hardware operation at rated speed and capacity. Use parts and supplies that are the same as those used in the manufacture and installation of original equipment.

3.6 DOOR HARDWARE SCHEDULE

GROUP NO. 1

AL Pr. Entrance Doors 100

2	Exit Devices	CD9847NL-OP x US32D	Von Duprin
4	Cylinders (IC)	By Hardware supplier	
2	Offset Pulls	BF156 x US32D	Tubelite/Rockwood
2	Continuous Hinges	780-226HD Roton x 204-R1 (verify)	Hager
2	Closers	4040XP-Cush x AL	LCN
	Weatherstripping		
2	Door Sweeps	315AN	Pemko
1	Threshold	2005AT x 76"	Pemko

GROUP NO. 2

AL Pr. Vestibule Doors 101A

1	Exit Device (RHR)	SD-EL9847NL-OP x US32D	Von Duprin
1	Exit Device (LHR)	CD9847NL-OP x US32D	Von Duprin
4	Cylinders (IC)	By Hardware supplier	
2	Offset Pulls	BF156 x US32D	Tubelite/Rockwood
1	Electric Power Transfer		Von Duprin
2	Continuous Hinges	780-226HD Roton x 204-R1 (verify)	Hager
2	Closers	4040XP-Cush x AL	LCN
	Weatherstripping		
1	Threshold		

Electric exit device controlled by switch at Reception 110.

GROUP NO. 3

AL Entrance Doors 101B, 101C, 141

1	Exit Device	CD98NL-OP x US32D	Von Duprin
2	Cylinders (IC)	By Hardware supplier	
1	Offset Pull	BF156 x US32D	Tubelite/Rockwood
1	Continuous Hinge	780-226HD Roton x 204-R1 (verify)	Hager
1	Closer	4040XP-Cush x AL	LCN
	Weatherstripping		
1	Door Sweep	315AN	Pemko
1	Threshold	2005AT x 40"	Pemko

GROUP NO. 4

AL Pr. Entrance Doors 106D

2	Exit Devices	CD9847NL-OP x US32D	Von Duprin
4	Cylinders (IC)	By Hardware supplier	
2	Offset Pulls	BF156 x US32D	Tubelite/Rockwood
2	Continuous Hinges	780-226HD Roton x 204-R1 (verify)	Hager
2	Closers	4040XP-Cush x AL	LCN
	Weatherstripping		
2	Door Sweeps	315AN	Pemko
1	Threshold	2005AT x 76"	Pemko

GROUP NO. 5

AL Interior Door 114A

1	Deadbolt Lock	w/ Thumbturn	
1	Cylinder (IC)	By Hardware supplier	
1	Offset Pull	BF156 x US32D	Tubelite/Rockwood
1	Push Bar	SP47 x US26D	Tubelite/Rockwood
1 set	Offset Pivots		
1	Closer	4040XP-HCush x AL	LCN

GROUP NO. 6

AL Vestibule Door 126

1	Dummy Trim	98-350 x US32D	Von Duprin
1	Offset Pull	BF156 x US32D	Tubelite/Rockwood
1	Continuous Hinge	780-226HD Roton x 204-R1 (verify)	Hager
1	Closer	4040XP-Cush x AL	LCN
	Weatherstripping		
1	Threshold		

GROUP NO. 7

AL Entrance Door 127

1	Exit Device	CD98NL-OP x US32D	Von Duprin
2	Cylinders (IC)	By Hardware supplier	
1	Offset Pull	BF156 x US32D	Tubelite/Rockwood
1	Electric Strike		
1	Continuous Hinge	780-226HD Roton x 204-R1 (verify)	Hager
1	Closer	4040XP-Cush x AL	LCN
	Weatherstripping		
1	Door Sweep	315AN	Pemko
1	Threshold	2005AT x 76"	Pemko

END OF SECTION 084113

SECTION 084413 - GLAZED ALUMINUM CURTAIN WALLS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes glazed aluminum curtain walls.

1.3 PERFORMANCE REQUIREMENTS

- A. General Performance: Comply with performance requirements specified, as determined by testing of manufacturer's standard glazed aluminum curtain walls representing those indicated for this Project without failure due to defective manufacture, fabrication, installation, or other defects in construction.
 - 1. Glazed aluminum curtain walls shall withstand movements of supporting structure including, but not limited to, story drift, twist, column shortening, long-term creep, and deflection from uniformly distributed and concentrated live loads.
 - 2. Failure also includes the following:
 - a. Thermal stresses transferring to building structure.
 - b. Glass breakage.
 - c. Noise or vibration created by wind and thermal and structural movements.
 - d. Loosening or weakening of fasteners, attachments, and other components.
 - e. Failure of operating units.
- B. Delegated Design: Design glazed aluminum curtain walls, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.
- C. Wind Loads: Per General Structural Notes.
- D. Structural-Test Performance: Test according to ASTM E 330 as follows:
 - 1. When tested at 150 percent of positive and negative wind-load design pressures, assemblies, including anchorage, do not evidence material failures, structural distress, and permanent deformation of main framing members exceeding 0.2 percent of span.
 - 2. Test Durations: 10 seconds.
- E. Deflection of Framing Members: At design wind pressure, as follows:
 - 1. Deflection Normal to Wall Plane: Limited to edge of glass in a direction perpendicular to glass plane not exceeding $L/175$ of the glass edge length for each individual glazing lite or an amount that restricts edge deflection of individual glazing lites to 3/4 inch, whichever is less.
 - 2. Deflection Parallel to Glazing Plane: Limited to $L/360$ of clear span or 1/8 inch, whichever is smaller.

3. Cantilever Deflection: Where framing members overhang an anchor point, limit deflection to two times the length of cantilevered member, divided by 175.
- F. Water Penetration under Static Pressure: No evidence of water penetration through fixed glazing and framing areas when tested according to ASTM E 331 at a minimum static-air-pressure differential of 20 percent of positive wind-load design pressure, but not less than 6.24 lbf/sq. ft.
- G. Energy Performance: Glazed aluminum curtain wall shall have certified and labeled energy performance ratings in accordance with NFRC.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes.
- B. Shop Drawings: For glazed aluminum curtain walls. Include plans, elevations, sections, full-size details, and attachments to other work.
 1. Include details of provisions for assembly expansion and contraction and for draining moisture occurring within the assembly to the exterior.
 2. Include full-size isometric details of each vertical-to-horizontal intersection of glazed aluminum curtain walls, showing the following:
 - a. Joinery, including concealed welds.
 - b. Anchorage.
 - c. Expansion provisions.
 - d. Glazing.
 - e. Flashing and drainage.
 3. Show connection to and continuity with adjacent thermal, weather, air, and vapor barriers.
- C. Samples for Initial Selection: For units with factory-applied color finishes.
- D. Delegated-Design Submittal: For glazed aluminum curtain walls indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer.
- B. Product Test Reports: For glazed aluminum curtain walls, for tests performed by a qualified testing agency.
- C. Sample Warranties: For special warranties.

1.6 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For glazed aluminum curtain walls to include in maintenance manuals.

- B. Maintenance Data for Structural Sealant: For structural-sealant-glazed curtain walls to include in maintenance manuals. Include ASTM C 1401 recommendations for post-installation-phase quality-control program.

1.7 QUALITY ASSURANCE

- A. Installer Qualifications: An entity that employs installers and supervisors who are trained and approved by manufacturer.
- B. Product Options: Information on Drawings and in Specifications establishes requirements for aesthetic effects and performance characteristics of assemblies. Aesthetic effects are indicated by dimensions, arrangements, alignment, and profiles of components and assemblies as they relate to sightlines, to one another, and to adjoining construction.
 - 1. Do not change intended aesthetic effects, as judged solely by Architect, except with Architect's approval. If changes are proposed, submit comprehensive explanatory data to Architect for review.
- C. Structural-Sealant Glazing: Comply with ASTM C 1401 for design and installation of curtain wall assemblies.

1.8 WARRANTY

- A. Special Assembly Warranty: Installer agrees to repair or replace components of glazed aluminum curtain wall that do not comply with requirements or that fail in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, the following:
 - a. Structural failures including, but not limited to, excessive deflection.
 - b. Noise or vibration created by wind and thermal and structural movements.
 - c. Deterioration of metals, metal finishes, and other materials beyond normal weathering.
 - d. Water penetration through fixed glazing and framing areas.
 - e. Failure of operating components.
 - 2. Warranty Period: Two years from date of Substantial Completion.
- B. Special Finish Warranty: Standard form in which manufacturer agrees to repair finishes or replace aluminum that shows evidence of deterioration of factory-applied finishes within specified warranty period.
 - 1. Deterioration includes, but is not limited to, the following:
 - a. Color fading more than 5 Hunter units when tested according to ASTM D 2244.
 - b. Chalking in excess of a No. 8 rating when tested according to ASTM D 4214.
 - c. Cracking, checking, peeling, or failure of paint to adhere to bare metal.
 - 2. Warranty Period: 20 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified professional engineer, as defined in Section 01400 "Quality Requirements," to design glazed aluminum curtain walls.
- B. General Performance: Comply with performance requirements specified, as determined by testing of glazed aluminum curtain walls representing those indicated for this Project without failure due to defective manufacture, fabrication, installation, or other defects in construction.
 - 1. Glazed aluminum curtain walls shall withstand movements of supporting structure including, but not limited to, story drift, twist, column shortening, long-term creep, and deflection from uniformly distributed and concentrated live loads.
 - 2. Failure also includes the following:
 - a. Thermal stresses transferring to building structure.
 - b. Glass breakage.
 - c. Noise or vibration created by wind and thermal and structural movements.
 - d. Loosening or weakening of fasteners, attachments, and other components.
 - e. Failure of operating units.
- C. Structural Loads:
 - 1. Wind Loads: Per IBC 2015 and as indicated on Structural Drawings.
 - 2. Other Design Loads: Per IBC 2015 and as indicated on Structural Drawings.
- D. Deflection of Framing Members: At design wind pressure, as follows:
 - 1. Deflection Normal to Wall Plane: Limited to 1/175 of clear span for spans up to 13 feet 6 inches and to 1/240 of clear span plus 1/4 inch for spans greater than 13 feet 6 inches or an amount that restricts edge deflection of individual glazing lites to 3/4 inch, whichever is less.
 - 2. Deflection Parallel to Glazing Plane: Limited to 1/360 of clear span or 1/8 inch, whichever is smaller.
 - 3. Cantilever Deflection: Where framing members overhang an anchor point, as follows:
 - a. Perpendicular to Plane of Wall: No greater than 1/240 of clear span plus 1/4-inch for spans greater than 11 feet 8-1/4 inches or 1/175 times span, for spans less than 11 feet 8-1/4 inches.
- E. Structural: Test according to ASTM E 330 as follows:
 - 1. When tested at positive and negative wind-load design pressures, assemblies do not evidence deflection exceeding specified limits.
 - 2. When tested at 150 percent of positive and negative wind-load design pressures, assemblies, including anchorage, do not evidence material failures, structural distress, or permanent deformation of main framing members exceeding 0.2 percent of span.
 - 3. Test Durations: As required by design wind velocity, but not less than 10 seconds.
- F. Air Infiltration: Test according to ASTM E 283 for infiltration as follows:
 - 1. Fixed Framing and Glass Area:
 - a. Maximum air leakage of 0.06 cfm/sq. ft. at a static-air-pressure differential of 1.57 lbf/sq. ft.

- G. Water Penetration under Static Pressure: Test according to ASTM E 331 as follows:
1. No evidence of water penetration through fixed glazing and framing areas when tested according to a minimum static-air-pressure differential of 20 percent of positive wind-load design pressure, but not less than 6.24 lbf/sq. ft.
- H. Water Penetration under Dynamic Pressure: Test according to AAMA 501.1 as follows:
1. No evidence of water penetration through fixed glazing and framing areas when tested at dynamic pressure equal to 20 percent of positive wind-load design pressure, but not less than 6.24 lbf/sq. ft.
 2. Maximum Water Leakage: According to AAMA 501.1. No uncontrolled water penetrating assemblies or water appearing on assemblies' normally exposed interior surfaces from sources other than condensation. Water leakage does not include water controlled by flashing and gutters, or water that is drained to exterior.
- I. Seismic Performance: Glazed aluminum curtain walls shall withstand the effects of earthquake motions determined according to ASCE/SEI 7.
1. Seismic Drift Causing Glass Fallout: Complying with criteria for passing based on building occupancy type when tested according to AAMA 501.6 at design displacement.
 2. Vertical Interstory Movement: Complying with criteria for passing based on building occupancy type when tested according to AAMA 501.7 at design displacement.
- J. Energy Performance: Certify and label energy performance according to NFRC as follows:
1. Thermal Transmittance (U-factor): Fixed glazing and framing areas shall have U-factor of not more than 0.45 Btu/sq. ft. x h x deg F as determined according to NFRC 100.
 2. Solar Heat Gain Coefficient: Fixed glazing and framing areas shall have a solar heat gain coefficient of no greater than 0.35 as determined according to NFRC 200.
 3. Condensation Resistance: Fixed glazing and framing areas shall have an NFRC-certified condensation resistance rating of no less than 15 as determined according to NFRC 500.
- K. Noise Reduction: Test according to ASTM E 90, with ratings determined by ASTM E 1332, as follows:
1. Outdoor-Indoor Transmission Class: Minimum 26.
- L. Thermal Movements: Allow for thermal movements resulting from ambient and surface temperature changes:
1. Temperature Change: 120 deg F, ambient; 180 deg F, material surfaces.
 2. Thermal Cycling: No buckling; stress on glass; sealant failure; excess stress on framing, anchors, and fasteners; or reduction of performance when tested according to AAMA 501.5.
 - a. High Exterior Ambient-Air Temperature: That which produces an exterior metal-surface temperature of 180 deg F.
 - b. Low Exterior Ambient-Air Temperature: 0 deg F.

2.2 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Kawneer North America. 1600 System 1, 2-1/2" x 6".
 2. Tubelite.

3. United States Aluminum.

- B. Source Limitations: Obtain all components of curtain wall system, including framing, entrances and accessories, from single manufacturer.

2.3 FRAMING

- A. Framing Members: Manufacturer's extruded- or formed-aluminum framing members of thickness required and reinforced as required to support imposed loads.

1. Construction: Thermally broken.
2. Glazing System: Retained mechanically with gaskets on four sides
3. Glazing Plane: Front.
4. Finish: Clear anodic finish.
5. Fabrication Method: Either factory- or field-fabricated system.

- B. Pressure Caps: Manufacturer's standard aluminum components that mechanically retain glazing.

1. Include snap-on aluminum trim that conceals fasteners.

- C. Brackets and Reinforcements: Manufacturer's standard high-strength aluminum with nonstaining, nonferrous shims for aligning system components.

- D. Materials:

1. Aluminum: Alloy and temper recommended by manufacturer for type of use and finish indicated.
 - a. Sheet and Plate: ASTM B 209.
 - b. Extruded Bars, Rods, Profiles, and Tubes: ASTM B 221.
 - c. Extruded Structural Pipe and Tubes: ASTM B 429/B 429M.
 - d. Structural Profiles: ASTM B 308/B 308M.
2. Steel Reinforcement: Manufacturer's standard zinc-rich, corrosion-resistant primer complying with SSPC-PS Guide No. 12.00; applied immediately after surface preparation and pretreatment. Select surface preparation methods according to recommendations in SSPC-SP COM, and prepare surfaces according to applicable SSPC standard.
 - a. Structural Shapes, Plates, and Bars: ASTM A 36/A 36M.
 - b. Cold-Rolled Sheet and Strip: ASTM A 1008/A 1008M.
 - c. Hot-Rolled Sheet and Strip: ASTM A 1011/A 1011M.

2.4 ENTRANCES

- A. Entrances: Comply with Section 08411 "Aluminum-Framed Entrances and Storefronts."

2.5 GLAZING

- A. Glazing: Comply with Section 08800 "Glazing."

- B. Glazing Gaskets: Manufacturer's standard sealed-corner pressure-glazing system of black, resilient elastomeric glazing gaskets, setting blocks, and shims or spacers.

- C. Glazing Sealants: As recommended by manufacturer.

- D. Weatherseal Sealants: ASTM C 920 for Type S; Grade NS; Class 25; Uses NT, G, A, and O; chemically curing silicone formulation that is compatible with structural sealant and other system components with which it comes in contact; recommended by structural-sealant, weatherseal-sealant, and structural-sealant-glazed curtain-wall manufacturers for this use.
 - 1. Color: Match structural sealant.

2.6 ACCESSORIES

- A. Fasteners and Accessories: Manufacturer's standard corrosion-resistant, nonstaining, nonbleeding fasteners and accessories compatible with adjacent materials.
 - 1. Use self-locking devices where fasteners are subject to loosening or turning out from thermal and structural movements, wind loads, or vibration.
 - 2. Reinforce members as required to receive fastener threads.
 - 3. Use exposed fasteners with countersunk Phillips screw heads, finished to match framing system or fabricated from 300 series stainless steel.
- B. Anchors: Three-way adjustable anchors with minimum adjustment of 1 inch that accommodate fabrication and installation tolerances in material and finish compatible with adjoining materials and recommended by manufacturer.
 - 1. Concrete and Masonry Inserts: Hot-dip galvanized cast-iron, malleable-iron, or steel inserts complying with ASTM A 123/A 123M or ASTM A 153/A 153M requirements.
- C. Concealed Flashing: Manufacturer's standard corrosion-resistant, nonstaining, nonbleeding flashing compatible with adjacent materials.
- D. Bituminous Paint: Cold-applied asphalt-mastic paint complying with SSPC-Paint 12 requirements except containing no asbestos, formulated for 30-mil thickness per coat.

2.7 FABRICATION

- A. Form or extrude aluminum shapes before finishing.
- B. Weld in concealed locations to greatest extent possible to minimize distortion or discoloration of finish. Remove weld spatter and welding oxides from exposed surfaces by descaling or grinding.
- C. Fabricate components that, when assembled, have the following characteristics:
 - 1. Profiles that are sharp, straight, and free of defects or deformations.
 - 2. Accurately fitted joints with ends coped or mitered.
 - 3. Physical and thermal isolation of glazing from framing members.
 - 4. Accommodations for thermal and mechanical movements of glazing and framing to maintain required glazing edge clearances.
 - 5. Provisions for field replacement of glazing from exterior.
 - 6. Fasteners, anchors, and connection devices that are concealed from view to greatest extent possible.
- D. Fabricate components to resist water penetration as follows:
 - 1. Internal guttering system or other means to drain water passing joints, condensation occurring within framing members, and moisture migrating within glazed aluminum curtain wall to exterior.

2. Pressure-equalized system or double barrier design with primary air and vapor barrier at interior side of glazed aluminum curtain wall and secondary seal weeped and vented to exterior.
- E. Curtain-Wall Framing: Fabricate components for assembly using manufacturer's standard assembly method.
 - F. Factory-Assembled Frame Units:
 1. Rigidly secure nonmovement joints.
 2. Prepare surfaces that are in contact structural sealant according to sealant manufacturer's written instructions to ensure compatibility and adhesion.
 3. Preparation includes, but is not limited to, cleaning and priming surfaces.
 4. Seal joints watertight unless otherwise indicated.
 5. Install glazing to comply with requirements in Section 08800 "Glazing."
 - G. After fabrication, clearly mark components to identify their locations in Project according to Shop Drawings.

2.8 ALUMINUM FINISHES

- A. General: Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.
- B. Finish designations prefixed by AA comply with the system established by the Aluminum Association for designating aluminum finishes.
- C. Clear Anodized Aluminum Finish: AAMA 611, AA-M12C22A42/A44, Class I, 0.018 mm or thicker.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Prepare surfaces that will contact structural sealant according to sealant manufacturer's written instructions to ensure compatibility and adhesion. Preparation includes, but is not limited to, cleaning and priming surfaces.

3.3 INSTALLATION

- A. General:
 1. Comply with manufacturer's written instructions.
 2. Do not install damaged components.
 3. Fit joints to produce hairline joints free of burrs and distortion.
 4. Rigidly secure nonmovement joints.

5. Install anchors with separators and isolators to prevent metal corrosion and electrolytic deterioration and to prevent impeding movement of moving joints.
6. Where welding is required, weld components in concealed locations to minimize distortion or discoloration of finish. Protect glazing surfaces from welding.
7. Seal joints watertight unless otherwise indicated.

B. Metal Protection:

1. Where aluminum is in contact with dissimilar metals, protect against galvanic action by painting contact surfaces with primer, applying sealant or tape, or installing nonconductive spacers as recommended by manufacturer for this purpose.
2. Where aluminum is in contact concrete or masonry, protect against corrosion by painting contact surfaces with bituminous paint.

C. Install components to drain water passing joints, condensation occurring within framing members, and moisture migrating within glazed aluminum curtain wall to exterior.

D. Install components plumb and true in alignment with established lines and grades.

E. Install operable units level and plumb, securely anchored, and without distortion. Adjust weather-stripping contact and hardware movement to produce proper operation.

F. Install glazing as specified in Section 08800 "Glazing."

1. Prepare surfaces that will contact structural sealant according to sealant manufacturer's written instructions to ensure compatibility and adhesion. Preparation includes, but is not limited to, cleaning and priming surfaces.

G. Install weatherseal sealant according to Section 07920 "Joint Sealants" and according to sealant manufacturer's written instructions to produce weatherproof joints. Install joint filler behind sealant as recommended by sealant manufacturer.

3.4 ERECTION TOLERANCES

A. Erection Tolerances: Install glazed aluminum curtain walls to comply with the following maximum tolerances:

1. Plumb: 1/8 inch in 10 feet.
2. Level: 1/8 inch in 20 feet.
3. Alignment:
 - a. Where surfaces abut in line or are separated by reveal or protruding element up to 1/2 inch wide, limit offset from true alignment to 1/16 inch.
 - b. Where surfaces are separated by reveal or protruding element from 1/2 to 1 inch wide, limit offset from true alignment to 1/8 inch.
 - c. Where surfaces are separated by reveal or protruding element of 1 inch wide or more, limit offset from true alignment to 1/4 inch.
4. Location: Limit variation from plane to 1/8 inch in 12 feet; 1/2 inch over total length.

END OF SECTION 084413

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SECTION 087100 - DOOR HARDWARE

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes:

- 1. Mechanical door hardware for the following:
 - a. Swinging doors.
- 2. Cylinders for door hardware specified in other Sections.
- 3. Electrified door hardware.

- B. Related Sections:

- 1. Division 8 Section "Aluminum-Framed Entrances and Storefronts" for entrance door hardware, except cylinders.
- 2. Division 16 Sections for connections to electrical power system and for low-voltage wiring work.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated. Include construction and installation details, material descriptions, dimensions of individual components and profiles, and finishes.
- B. Shop Drawings: Details of electrified door hardware, indicating the following:
 - 1. Wiring Diagrams: For power, signal, and control wiring and including the following:
 - a. Details of interface of electrified door hardware and building safety and security systems.
 - b. Schematic diagram of systems that interface with electrified door hardware.
 - c. Point-to-point wiring.
 - d. Risers.
 - e. Elevations doors controlled by electrified door hardware.
 - 2. Operation Narrative: Describe the operation of doors controlled by electrified door hardware.
- C. Samples for Verification: Upon Architect's request, submit minimum 2-by-4-inch plate Samples of each type of finish required, except primed finish.
- D. Samples for Verification: Upon Architect's request provide, exposed door hardware of each type, in specified finish, full size. Tag with full description for coordination with the door hardware sets. Submit Samples before, or concurrent with, submission of the final door hardware sets.

1. Samples will be returned to Contractor. Units that are acceptable and remain undamaged through submittal, review, and field comparison process may, after final check of operation, be incorporated into the Work, within limitations of keying requirements.

E. Other Action Submittals:

1. Door Hardware Schedule: Prepared by or under the supervision of Installer, detailing fabrication and assembly of door hardware, as well as installation procedures and diagrams. Coordinate final door hardware schedule with doors, frames, and related work to ensure proper size, thickness, hand, function, and finish of door hardware.
 - a. Submittal Sequence: Submit door hardware schedule concurrent with submissions of Product Data, Samples, and Shop Drawings. Coordinate submission of door hardware schedule with scheduling requirements of other work to facilitate the fabrication of other work that is critical in Project construction schedule.
 - b. Format: Use same scheduling sequence and format and use same door numbers as in the Contract Documents.
 - c. Content: Include the following information:
 - 1) Identification number, location, hand, fire rating, size, and material of each door and frame.
 - 2) Locations of each door hardware set, cross-referenced to Drawings on floor plans and to door and frame schedule.
 - 3) Complete designations, including name and manufacturer, type, style, function, size, quantity, function, and finish of each door hardware product.
 - 4) Description of electrified door hardware sequences of operation and interfaces with other building control systems.
 - 5) Fastenings and other pertinent information.
 - 6) Explanation of abbreviations, symbols, and codes contained in schedule.
 - 7) Mounting locations for door hardware.
 - 8) List of related door devices specified in other Sections for each door and frame.
2. Keying Schedule: Prepared by or under the supervision of Installer, detailing Owner's final keying instructions for locks. Include schematic keying diagram and index each key set to unique door designations that are coordinated with the Contract Documents.

F. Product Certificates: For electrified door hardware, from the manufacturer.

1. Certify that door hardware approved for use on types and sizes of labeled fire-rated doors complies with listed fire-rated door assemblies.

G. Product Test Reports: For compliance with accessibility requirements, based on evaluation of comprehensive tests performed by manufacturer and witnessed by a qualified testing agency, for door hardware on doors located in accessible routes.

H. Warranty: Special warranty specified in this Section.

1.4 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For each type of door hardware to include in maintenance manuals. Include final hardware and keying schedule.

1.5 QUALITY ASSURANCE

- A. Architectural Hardware Consultant Qualifications: A person who is experienced in providing consulting services for door hardware installations that are comparable in material, design, and extent to that indicated for this Project.
- B. Source Limitations: Obtain each type of door hardware from a single manufacturer.
- C. Fire-Rated Door Assemblies: Where fire-rated door assemblies are indicated, provide door hardware rated for use in assemblies complying with NFPA 80 that are listed and labeled by a qualified testing agency, for fire-protection ratings indicated, based on testing at positive pressure according to NFPA 252 or UL 10C, unless otherwise indicated.
- D. Smoke- and Draft-Control Door Assemblies: Where smoke- and draft-control door assemblies are required, provide door hardware that meet requirements of assemblies tested according to UL 1784 and installed in compliance with NFPA 105.
- E. Electrified Door Hardware: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction.
- F. Means of Egress Doors: Latches do not require more than 15 lbf to release the latch. Locks do not require use of a key, tool, or special knowledge for operation.
- G. Accessibility Requirements: Comply with applicable provisions in the DOJ's 2010 ADA Standards for Accessible Design and ICC A117.1 for door hardware on doors in an accessible route.
 - 1. Provide operating devices that do not require tight grasping, pinching, or twisting of the wrist and that operate with a force of not more than 5 lbf.
 - 2. Comply with the following maximum opening-force requirements:
 - a. Interior, Non-Fire-Rated Hinged Doors: 5 lbf applied perpendicular to door.
 - b. Fire Doors: Minimum opening force allowable by authorities having jurisdiction.
 - 3. Bevel raised thresholds with a slope of not more than 1:2. Provide thresholds not more than 1/2 inch high.
 - 4. Closers: Adjust door closer sweep periods so that, from an open position of 90 degrees, the time required to move the door to a position of 12 degrees from the latch is 5 seconds minimum.
 - 5. Spring Hinges: Adjust door and gate spring hinges so that, from an open position of 70 degrees, the time required to move the door to the closed position is 1.5 seconds minimum.
- H. Keying Conference: Conduct conference at Project site to comply with requirements in Section 013100 "Project Management and Coordination." In addition to Owner, Contractor, and Architect, conference participants shall also include Installer's Architectural Hardware Consultant and Owner's security consultant. Incorporate keying conference decisions into final keying schedule after reviewing door hardware keying system including, but not limited to, the following:
 - 1. Function of building, flow of traffic, purpose of each area, degree of security required, and plans for future expansion.
 - 2. Preliminary key system schematic diagram.
 - 3. Requirements for key control system.
 - 4. Requirements for access control.
 - 5. Address for delivery of keys.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Inventory door hardware on receipt and provide secure lock-up for door hardware delivered to Project site.
- B. Tag each item or package separately with identification coordinated with the final door hardware schedule, and include installation instructions, templates, and necessary fasteners with each item or package.
- C. Deliver keys and permanent cores to Owner by registered mail or overnight package service or as agreed to by the Owner.

1.7 COORDINATION

- A. Installation Templates: Distribute for doors, frames, and other work specified to be factory prepared. Check Shop Drawings of other work to confirm that adequate provisions are made for locating and installing door hardware to comply with indicated requirements.
- B. Security: Coordinate installation of door hardware, keying, and access control with Owner's security consultant.
- C. Electrical System Roughing-In: Coordinate layout and installation of electrified door hardware with connections to power supplies and building safety and security systems.

1.8 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of door hardware that fail in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, the following:
 - a. Structural failures including excessive deflection, cracking, or breakage.
 - b. Faulty operation of doors and door hardware.
 - c. Deterioration of metals, metal finishes, and other materials beyond normal weathering and use.
 - 2. Warranty Period: Three years from date of Substantial Completion, unless otherwise indicated.
 - a. Electromagnetic Locks: Five years from date of Substantial Completion.
 - b. Exit Devices: Five years from date of Substantial Completion.
 - c. Manual Closers: 10 years from date of Substantial Completion.

1.9 MAINTENANCE SERVICE

- A. Maintenance Tools and Instructions: Furnish a complete set of specialized tools and maintenance instructions for Owner's continued adjustment, maintenance, and removal and replacement of door hardware.

PART 2 - PRODUCTS

2.1 SCHEDULED DOOR HARDWARE

- A. Provide door hardware for each door as scheduled in Part 3 "Door Hardware Schedule" Article and on Drawings to comply with requirements in this Section.
 - 1. Door Hardware Sets: Provide quantity, item, size, finish or color indicated, and named manufacturers' products.
 - 2. Sequence of Operation: Provide electrified door hardware function, sequence of operation, and interface with other building control systems indicated.
- B. Designations: Requirements for design, grade, function, finish, size, and other distinctive qualities of each type of door hardware are indicated in Part 3 "Door Hardware Schedule" Article. Products are identified by using door hardware designations, as follows:
 - 1. Named Manufacturers' Products: Manufacturer and product designation are listed for each door hardware type required for the purpose of establishing minimum requirements and matching the Owner's existing door hardware. Manufacturers' names may be abbreviated in Part 3 "Door Hardware Schedule" Article.
- C. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by the manufacturers specified, to match Owner's existing hardware, limit parts supplies; except "approved equal" as determined by Architect and approved by Owner.

2.2 HINGES, GENERAL

- A. Quantity: Provide minimum of three hinges for all swing doors.
- B. Template Requirements: Except for hinges and pivots to be installed entirely (both leaves) into wood doors and frames, provide only template-produced units.
- C. Field Verification: Field verify hinges specified to be installed in existing frames to confirm compatibility, size, gage, loading requirements, etc.
- D. Hinge Weight: Unless otherwise indicated or required, provide the following:
 - 1. All doors: Antifriction-bearing hinges.
- E. Hinge Base Metal: Unless otherwise indicated, provide the following:
 - 1. Exterior and High Moisture Area Hinges: Stainless steel, with stainless-steel pin.
 - 2. Interior Hinges: Steel, with steel pin or Stainless steel, with stainless-steel pin.
 - 3. Hinges for Fire-Rated Assemblies: Steel, with steel pin or Stainless steel, with stainless-steel pin.
- F. Hinge Finish: US32D or US26D as specified/scheduled or as selected by Owner at indicated options.
- G. Hinge Options: Where indicated in door hardware sets or on Drawings:
 - 1. Nonremovable Pins: Provide set screw in hinge barrel that, when tightened into a groove in hinge pin, prevents removal of pin while door is closed; for outswinging exterior doors and outswinging corridor doors with locks.

2. Corners: Square.

H. Fasteners: Comply with the following:

1. Threaded-to-the-Head Wood Screws: For fire-rated wood doors.
2. Screws: Phillips flat-head; machine screws (drilled and tapped holes) for metal doors, wood screws for wood doors and frames. Finish screw heads to match surface of hinges.

2.3 HINGES

A. Butts and Hinges: BHMA A156.1.

B. Template Hinge Dimensions: BHMA A156.7.

C. Self-Closing Hinges: BHMA A156.17

D. Manufacturers: Subject to compliance with requirements, provide products by the manufacturers listed or equal products from other manufacture, matching Owner's existing hardware, as determined by Architect and approved by Owner.

1. Hager Companies (HAG).*
2. Bommer Industries, Inc. (BI).
3. McKinney Products Company; an ASSA ABLOY Group company (MCK).
4. Stanley Commercial Hardware; Div. of The Stanley Works (STH).

2.4 CONTINUOUS HINGES

A. Standard: BHMA A156.26.

B. General: Minimum 0.120-inch- thick, hinge leaves with minimum overall width of 4 inches; fabricated to full height of door and frame and to template screw locations; with components finished after milling and drilling are complete.

C. Continuous, Barrel-Type Hinges: Hinge with knuckles formed around a pin that extends entire length of hinge.

1. Base Metal for Hinges: Stainless steel.

D. Continuous, Gear-Type Hinges: Extruded anodized aluminum, pinless, geared hinge leaves; joined by a continuous extruded-aluminum channel cap; with concealed, self-lubricating thrust bearings.

E. Manufacturers:

- a. Hager Companies (HAG).
- b. McKinney Products Company; an ASSA ABLOY Group company (MCK).
- c. Pemko Manufacturing Co. (PEM).

2.5 LOCKS AND LATCHES, GENERAL

A. Accessibility Requirements: Where indicated or required to comply with accessibility requirements, comply with the U.S. Architectural & Transportation Barriers Compliance Board's "Americans with Disabilities Act (ADA), Accessibility Guidelines for Buildings and Facilities (ADAAG)," ANSI A117.1, and FED-STD-795, "Uniform Federal Accessibility Standards."

- B. Latches and Locks for Means of Egress Doors: Comply with NFPA 101. Latches shall not require more than 15 lbf to release the latch. Locks shall not require use of a key, tool, or special knowledge for operation.
- C. Electrified Locking Devices: BHMA A156.25.
- D. Lock Trim:
 - 1. Escutcheons (Roses): Forged brass or bronze.
 - 2. Dummy Trim: Match lever lock trim and escutcheons.
 - 3. Lockset Designs: Provide design indicated in hardware schedule or, if sets are provided by another manufacturer, provide designs that match those designated.
- E. Lock Throw: Comply with testing requirements for length of bolts required for labeled fire doors, and as follows:
 - 1. Bored Locks: Minimum 1/2-inch latchbolt throw.
 - 2. Deadbolts: Minimum 1-inch bolt throw.
- F. Backset: 2-3/4 inches, unless otherwise indicated or required.
- G. Strikes: Manufacturer's standard strike with strike box for each latchbolt or lock bolt, with curved lip extended to protect frame, finished to match door hardware set, and as follows:
 - 1. Strikes for Bored Locks and Latches: BHMA A156.2.
 - 2. Strikes for Auxiliary Deadlocks: BHMA A156.5.
 - 3. Aluminum-Frame Strike Box: Manufacturer's special strike box fabricated for aluminum framing.
- H. Manufacturer:
 - 1. Schlage Lock Company; an Ingersoll-Rand Company.*
 - 2. Best Access Systems; Div. of The Stanley Works.

2.6 LOCK CYLINDERS AND KEYING

- A. Interchangeable Core Lock Cylinders: BHMA A156.5; Grade 1; constructed from brass or bronze, stainless steel, or nickel silver permanent cores that are interchangeable.
 - 1. Manufacturer:
 - a. Schlage Lock Company; an Ingersoll-Rand Company (SCH).*
 - b. Best Access Systems; Div. of The Stanley Works (BAS).
 - 2. Number of Pins: Interchangeable 7-pin core system.
 - 3. Permanent Cores: Manufacturer's standard; finish face to match lockset.
 - 4. Construction Master Keys: Provide cylinders with feature that permits voiding of construction keys without cylinder removal or provide construction cores that are replaceable by permanent cores. Provide 5 construction master keys.
- B. Keying System: Provide keying system; with master as required or requested to tie into Owner's existing keying system.
 - 1. Keys: Provide nickel-silver keys permanently inscribed with a visual key control number and "DO NOT DUPLICATE" notation. In addition to one extra blank key for each lock, provide three change keys and five master keys.

2.7 KEY CONTROL SYSTEM

- A. Key Control Cabinet: BHMA A156.5; metal cabinet with baked-enamel finish; containing key-holding hooks, labels, 2 sets of key tags with self-locking key holders, key-gathering envelopes, and temporary and permanent markers; with key capacity of 200 percent of the number of locks.
 - 1. Wall-Mounted Cabinet: Cabinet with hinged-panel door equipped with key-holding panels and pin-tumbler cylinder door lock.
- B. Cross-Index System: Index system for recording key information. Include three receipt forms for each key-holding hook. Set up by key control manufacturer.

2.8 ELECTRIC STRIKES

- A. Electric Strikes: BHMA A156.31; Grade 1; with faceplate to suit lock and frame.
- B. General: Use fail-secure electric strikes with fire-rated devices.
- C. Owner's Security System: Verify types of electric strikes and voltage requirements with Owner's Security Consultant.
- D. Manufacturers:
 - 1. Securitron; an ASSA ABLOY Group company.
 - 2. Adams Rite Manufacturing Co.; an ASSA ABLOY Group company.
 - 3. Von Duprin; an Ingersoll-Rand brand

2.9 SURFACE BOLTS

- A. Surface Bolts: BHMA A156.16.

2.10 MANUAL FLUSH BOLTS

- A. Manual Flush Bolts: BHMA A156.16; minimum 3/4-inch throw; designed for mortising into door edge.

2.11 AUTOMATIC AND SELF-LATCHING FLUSH BOLTS

- A. Automatic and Self-Latching Flush Bolts: BHMA A156.16; minimum 3/4-inch throw; designed for mortising into door edge.

2.12 EXIT DEVICES

- A. Exit Devices: BHMA A156.3, Grade 1.
- B. Accessibility Requirements: Where handles, pulls, latches, locks, and other operating devices are indicated to comply with accessibility requirements, comply with the U.S. Architectural & Transportation Barriers Compliance Board's "Americans with Disabilities Act (ADA), Accessibility Guidelines for Buildings and Facilities (ADAAG)."
 - 1. Provide operating devices that do not require tight grasping, pinching, or twisting of the wrist and that operate with a force of not more than 5 lbf.

- C. Exit Devices for Means of Egress Doors: Comply with NFPA 101. Exit devices shall not require more than 15 lbf to release the latch. Locks shall not require use of a key, tool, or special knowledge for operation.
- D. Panic Exit Devices: Listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for panic protection, based on testing according to UL 305.
- E. Fire Exit Devices: Devices complying with NFPA 80 that are listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for fire and panic protection, based on testing according to UL 305 and NFPA 252.
- F. Manufacturer:
 - 1. Von Duprin; an Ingersoll-Rand Company.*
 - 2. Advantex; Detex Corporation.

2.13 CLOSERS

- A. Accessibility Requirements: Where handles, pulls, latches, locks, and other operating devices are indicated to comply with accessibility requirements, comply with the U.S. Architectural & Transportation Barriers Compliance Board's "Americans with Disabilities Act (ADA), Accessibility Guidelines for Buildings and Facilities (ADAAG)," ANSI A117.1, and FED-STD-795, "Uniform Federal Accessibility Standards."
 - 1. Comply with the following maximum opening-force requirements:
 - a. Interior, Non-Fire-Rated Hinged Doors: 5 lbf applied perpendicular to door.
 - b. Fire Doors: Minimum opening force allowable by authorities having jurisdiction.
- B. Field Verification: Field verify closers specified to be installed in existing frames to confirm compatibility, size, loading requirements, etc.
- C. Door Closers for Means of Egress Doors: Comply with NFPA 101. Door closers shall not require more than 30 lbf to set door in motion and not more than 15 lbf to open door to minimum required width.
- D. Size of Units: Unless otherwise indicated, comply with manufacturer's written recommendations for size of door closers depending on size of door, exposure to weather, and anticipated frequency of use. Provide factory-sized closers, adjustable to meet field conditions and requirements for opening force.
- E. Surface Closers: BHMA A156.4, Grade 1. Provide type of arm required for closer to be located on non-public side of door, unless otherwise indicated.
 - 1. Manufacturer:
 - a. LCN Closers; an Ingersoll-Rand Company (LCN).*
- F. Coordinators: BHMA A156.3.

2.14 PROTECTIVE TRIM UNITS

- A. Size: 1-1/2 inches less than door width on push side and 1/2 inch less than door width on pull side, by height specified in door hardware sets.
- B. Fasteners: Manufacturer's standard machine or self-tapping screws.

- C. Metal Protective Trim Units: BHMA A156.6; beveled top and 2 sides; fabricated from the following material:
 - 1. Material: 0.062-inch- thick stainless steel, unless specified/scheduled otherwise.
 - 2. Manufacturers:
 - a. Baldwin Hardware Corporation (BH).
 - b. Hager Companies (HAG).
 - c. IVES Hardware; an Ingersoll-Rand Company (IVS).
 - d. Rockwood Manufacturing Company (RM).

2.15 STOPS AND HOLDERS

- A. Stops and Bumpers: BHMA A156.16, Grade 1.
- B. Silencers for Metal Door Frames: BHMA A156.16, Grade 1; neoprene or rubber, minimum diameter 1/2 inch; fabricated for drilled-in application to frame.
- C. Manufacturers:
 - 1. Glynn-Johnson; an Ingersoll-Rand Company (GJ).
 - 2. Hager Companies (HAG).
 - 3. IVES Hardware; an Ingersoll-Rand Company (IVS).
 - 4. Rockwood Manufacturing Company (RM).

2.16 ACCESSORIES FOR PAIRS OF DOORS

- A. Astragals: BHMA A156.22.

2.17 ELECTROMAGNETIC STOPS AND HOLDERS

- A. Electromagnetic Door Holders: BHMA A156.15, Grade 1; wall-mounted electromagnetic single unit with strike plate attached to swinging door; coordinated with fire detectors and interface with fire alarm system for labeled fire-rated door assemblies.

2.18 OVERHEAD STOPS AND HOLDERS

- A. Overhead Stops and Holders: BHMA A156.8.

2.19 DOOR GASKETING

- A. Standard: BHMA A156.22.
- B. General: Provide continuous weather-strip gasketing on exterior doors and provide smoke, light, or sound gasketing on interior doors where indicated and/or required by Code. Provide noncorrosive fasteners for exterior applications and elsewhere as indicated.
 - 1. Perimeter Gasketing: Apply to head and jamb, forming seal between door and frame.
 - 2. Meeting Stile Gasketing: Fasten to meeting stiles, forming seal when doors are closed.
 - 3. Door Bottoms: Apply to bottom of door, forming seal with threshold when door is closed.
- C. Air Leakage: Not to exceed 0.50 cfm per foot of crack length for gasketing other than for smoke control, as tested according to ASTM E 283.

- D. Fire-Labeled Gasketing: Assemblies complying with NFPA 80 that are listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for fire ratings indicated, based on testing according to NFPA 252 and IBC 2003.
- E. Replaceable Seal Strips: Provide only those units where resilient or flexible seal strips are easily replaceable and readily available from stocks maintained by manufacturer.
- F. Gasketing Materials: ASTM D 2000 and AAMA 701/702.
- G. Manufacturers:
 - 1. Hager Companies (HAG).
 - 2. National Guard Products (NGP).
 - 3. Pemko Manufacturing Co. (PEM).
 - 4. Reese Enterprises (RE).

2.20 THRESHOLDS

- A. Standard: BHMA A156.21.
- B. Accessibility Requirements: Where thresholds are indicated to comply with accessibility requirements, comply with [the U.S. Architectural & Transportation Barriers Compliance Board's "Americans with Disabilities Act (ADA), Accessibility Guidelines for Buildings and Facilities (ADAAG)," ANSI A117.1, and FED-STD-795, "Uniform Federal Accessibility Standards."
 - 1. Bevel raised thresholds with a slope of not more than 1:2
- C. Thresholds for Means of Egress Doors: Comply with NFPA 101. Maximum 1/2 inch high.
- D. Thresholds shall have extended ends and be at least 4-inches longer than the width of the door; allowing the threshold to be notched or mitered around the jamb frame and extend to the adjacent wall.
- E. Manufacturers:
 - 1. Hager Companies.
 - 2. National Guard Products.
 - 3. Pemko Manufacturing Co..
 - 4. Reese Enterprises.

2.21 FABRICATION

- A. Manufacturer's Nameplate: Do not provide products that have manufacturer's name or trade name displayed in a visible location except in conjunction with required fire-rated labels and as otherwise approved by Architect.
 - 1. Manufacturer's identification is permitted on rim of lock cylinders only.
- B. Base Metals: Produce door hardware units of base metal indicated, fabricated by forming method indicated, using manufacturer's standard metal alloy, composition, temper, and hardness. Furnish metals of a quality equal to or greater than that of specified door hardware units and BHMA A156.18.
- C. Fasteners: Provide door hardware manufactured to comply with published templates prepared for machine, wood, and sheet metal screws. Provide screws that comply with commercially recognized industry standards for application intended, except aluminum fasteners are not

permitted. Provide Phillips flat-head screws with finished heads to match surface of door hardware, unless otherwise indicated.

1. Concealed Fasteners: For door hardware units that are exposed when door is closed, except for units already specified with concealed fasteners. Do not use through bolts for installation where bolt head or nut on opposite face is exposed unless it is the only means of securely attaching the door hardware. Where through bolts are used on hollow door and frame construction, provide sleeves for each through bolt.
2. Fire-Rated Applications:
 - a. Wood or Machine Screws: For the following:
 - 1) Hinges mortised to doors or frames; use threaded-to-the-head wood screws for wood doors and frames.
 - 2) Strike plates to frames.
 - 3) Closers to doors and frames.
 - b. Steel Through Bolts: For the following unless door blocking is provided:
 - 1) Surface hinges to doors.
 - 2) Closers to doors and frames.
 - 3) Surface-mounted exit devices.
3. Spacers or Sex Bolts: For through bolting of hollow-metal doors.
4. Fasteners for Wood Doors: Comply with requirements in DHI WDHS.2, "Recommended Fasteners for Wood Doors."
5. Gasketing Fasteners: Provide noncorrosive fasteners for exterior applications and elsewhere as indicated.

2.22 FINISHES

- A. Provide finishes complying with BHMA A156.18 as indicated in door hardware schedule.
- B. Protect mechanical finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.
- C. Appearance of Finished Work: Variations in appearance of abutting or adjacent pieces are acceptable if they are within one-half of the range of approved Samples. Noticeable variations in the same piece are not acceptable. Variations in appearance of other components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine doors and frames, with Installer present, for compliance with requirements for installation tolerances, labeled fire-rated door assembly construction, wall and floor construction, and other conditions affecting performance.
- B. Examine roughing-in for electrical power systems to verify actual locations of wiring connections before electrified door hardware installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Steel Doors and Frames: For surface applied door hardware, drill and tap doors and frames according to ANSI/SDI A250.6.
- B. Wood Doors: Comply with DHI WDHS.5 "Recommended Hardware Reinforcement Locations for Mineral Core Wood Flush Doors."

3.3 INSTALLATION

- A. Mounting Heights: Mount door hardware units at heights to comply with the following unless otherwise indicated or required to comply with governing regulations.
 - 1. Standard Steel Doors and Frames: ANSI/SDI A250.8.
 - 2. Wood Doors: DHI WDHS.3, "Recommended Locations for Architectural Hardware for Wood Flush Doors."
- B. Install each door hardware item to comply with manufacturer's written instructions. Where cutting and fitting are required to install door hardware onto or into surfaces that are later to be painted or finished in another way, coordinate removal, storage, and reinstallation of surface protective trim units with finishing. Do not install surface-mounted items until finishes have been completed on substrates involved.
 - 1. Set units level, plumb, and true to line and location. Adjust and reinforce attachment substrates as necessary for proper installation and operation.
 - 2. Drill and countersink units that are not factory prepared for anchorage fasteners. Space fasteners and anchors according to industry standards.
- C. Hinges: Install types and in quantities indicated in door hardware schedule but not fewer than the number recommended by manufacturer for application indicated or one hinge for every 30 inches of door height, whichever is more stringent, unless other equivalent means of support for door, such as spring hinges or pivots, are provided.
- D. Lock Cylinders: Install construction cores to secure building and areas during construction period.
 - 1. Replace construction cores with permanent cores as directed by Owner.
- E. Key Control System: Tag keys and place them on markers and hooks in key control system cabinet, as determined by final keying schedule.
- F. Closers: Install all surface closers with thru-bolts to frame and door.
- G. Boxed Power Supplies: Locate power supplies as indicated or, if not indicated, above accessible ceilings or in equipment room. Verify location with Architect.
- H. **Thresholds: To prevent an area that collects dirt and debris, thresholds shall be notched around the exterior jamb frame and extend to the adjacent wall or if flush with the exterior wall, shall be mitered and returned to the door jamb. Set thresholds for exterior doors in full bed of sealant complying with requirements specified in Section 079200 "Joint Sealants."**
- I. Perimeter Gasketing: Apply to head and jamb, forming seal between door and frame.
- J. Meeting Stile Gasketing: Fasten to meeting stiles, forming seal when doors are closed.

3.4 ADJUSTING

- A. Initial Adjustment: Adjust and check each operating item of door hardware and each door to ensure proper operation or function of every unit. Replace units that cannot be adjusted to operate as intended. Adjust door control devices to compensate for final operation of heating and ventilating equipment and to comply with referenced accessibility requirements.
1. Spring Hinges: Adjust to achieve positive latching when door is allowed to close freely from an open position of 30 degrees.
 2. Electric Strikes: Adjust horizontal and vertical alignment of keeper to properly engage lock bolt.
 3. Door Closers: Adjust sweep period to comply with accessibility requirements and requirements of authorities having jurisdiction.

3.5 CLEANING AND PROTECTION

- A. Clean adjacent surfaces soiled by door hardware installation.
- B. Clean operating items as necessary to restore proper function and finish.
- C. Provide final protection and maintain conditions that ensure that door hardware is without damage or deterioration at time of Substantial Completion.

3.6 DOOR HARDWARE SCHEDULE

GROUP NO. 1

AL Pr. Entrance Doors 100

4	Cylinders (IC)	Each Door	
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GROUP NO. 2

AL Pr. Entrance Doors 101A

4	Cylinders (IC)	Each Door	
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GROUP NO. 3

AL Entrance Doors 101B, 101C, 141

2	Cylinders (IC)	Each Door	
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GROUP NO. 4

AL Pr. Entrance Doors 106D

4	Cylinders (IC)	Each Door	
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GROUP NO. 5

AL Door 114A

1	Cylinders (IC)	Each Door	
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GROUP NO. 6

AL Door 126

2	Cylinders (IC)	Each Door	
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GROUP NO. 7

WD Door 127

2	Cylinders (IC)	Each Door	
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GROUP NO. 8
WD Door 107

1	Lockset	ND53PD x Rho x US26D	Schlage
1½ pr.	Hinges	1279 – 4½ x 4½ - US26D	Hager
1	Stop	100S x US26D	G.J.
1 set	Silencers		

GROUP NO. 9
WD Doors 106B, 106C

1	Exit Device	CD98x697NL x US26D	Von Duprin
1	Cylinder		
1½ pr.	Hinges	BB1168 – 4½ x 4½ - US26D	Hager
1	Closer	4040XP-HCush x AL	LCN
1	Kickplate	8" x 34½" x 0.062 ga. x US32D	
1 set	Silencers		

GROUP NO. 10
WD Door 103, 121

1	Lockset	ND80PD x Rho x US26D	Schlage
1½ pr.	Hinges	BB1191 – 4½ x 4½ - US32D	Hager
1	Closer	4111-H x AL	LCN
1 set	Silencers		

GROUP NO. 11
WD Pr. Doors 104

1	Lockset	ND53PD x Rho x US26D	Schlage
1	Dummy Trim	ND170 x Rho x US26D	Schlage
1 set	Flush Bolts		
3 pr.	Hinges	1279 – 4½ x 4½ - US26D	Hager
1	Wallstop	50C x US26D	G.J.
1 set	Silencers		

GROUP NO. 12
WD Door 105

1	Pull	111 x 70B x US32D	Rockwood
1	Pushplate	8" x 16" x 0.062 ga. X US32D	Rockwood
1	Deadbolt	B660P x US26D	Schlage
1½ pr.	Hinges	BB1199 – 4½ x 4½ - US32	Hager
1	Closer	4040XP-EDA-H x AL	LCN
1	Kickplate	8" x 34½" x 0.062 ga. x US32D	
1	Wallstop	50C x US26D	G.J.
1 set	Silencers		

GROUP NO. 13
HM Exterior Door 105B

1	Exit Device	CD98NL x US26D	Von Duprin
2	Cylinders		Schlage
1½ pr.	Hinges	BB1199 – 4½ x 4½ - US32D	Hager
1	Closer	4040XP-HCush x AL	LCN

1	Kickplate	8" x 34½" x 0.062 ga. x US32D	
1	Threshold	2005AT x 40"	Pemko
1 set	Weatherstripping	297AS	Pemko
1	Door Sweep	315AN x 36"	Pemko
1	Drip	346C x 40"	Pemko

GROUP NO. 14
WD Pr. Doors 106A

2	Exit Devices	CD9827L-LBR x US26D	Von Duprin
4	Cylinders		Schlage
3 pr.	Hinges	BB1168 – 4½ x 4½ - US26D	Hager
2	Closers	4040XP-EDA-H x AL	LCN
2	Kickplates	8" x 34½" x 0.062 ga. x US32D	
2	Wallstop	50C x US26D	G.J.
2 sets	Silencers		

GROUP NO. 15
WD Doors 108, 109

1	Pull	111 x 70B x US32D	Rockwood
1	Pushplate	8" x 16" x 0.062 ga. X US32D	Rockwood
1½ pr.	Hinges	BB1199 – 4½ x 4½ - US32	Hager
1	Closer	4040XP x AL	LCN
1	Kickplate	8" x 34½" x 0.062 ga. x US32D	
1	Wallstop	50C x US26D	G.J.
1 set	Silencers		

GROUP NO. 16
WD Door 112

1	Lockset	ND80PD x Rho x US26D	Schlage
1½ pr.	Hinges	BB1279 – 4½ x 4½ - US26D	Hager
1	Stop	100S x US26D	G.J.
1 set	Silencers		

GROUP NO. 17
WD Door 117, 120, 131

1	Lockset	ND40S x Rho x US26D	Schlage
2	Hinges	BB1191 – 4½ x 4½ - US32D	Hager
1	Spring Hinge	US32D	
1	Wallstop	60C x US26D	G.J.
1 set	Silencers		

GROUP NO. 18
WD Door 118

1	Lockset	ND53PD x Rho x US26D	Schlage
1½ pr.	Hinges	BB1191 – 4½ x 4½ - US32D	Hager
1	Kickplate	12" x 34½ x 0.062 ga. x US32D	
1	Stop	100S x US26D	G.J.
1 set	Silencers		

GROUP NO. 19
WD Door 119

1	Lockset	ND40S x Rho x US26D	Schlage
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1½ pr.	Hinges	1279 – 4½ x 4½ - US26D	Hager
1	Wallstop	60C x US26D	G.J.
1 set	Silencers		

GROUP NO. 20
WD Doors 122, 123

1	Lockset	ND53PD x Rho x US26D	Schlage
1½ pr.	Hinges	1279 – 4½ x 4½ - US26D	Hager
1	Wallstop	60C x US26D	G.J.
1 set	Silencers		

GROUP NO. 21
WD Pr. Doors 125A

1	Lockset	ND53PD x Rho x US26D	Schlage
1	Dummy Trim	ND170 x Rho x US26D	Schlage
1 set	Flush Bolts		
3 pr.	Hinges	1279 – 4½ x 4½ - US26D	Hager
2	Wallstops	60C x US26D	G.J.
1 set	Silencers		

GROUP NO. 22
HM Exterior Door 125B

1	Lockset	ND80PD x Rho x US26D	Schlage
1	Deadbolt	B660P x US26D	Schlage
1½ pr.	Hinges	BB1199 – 4½ x 4½ - US32D	Hager
1	Closer	4040XP-Cush x AL	LCN
1	Kickplate	8" x 34½" x 0.062 ga. x US32D	
1	Threshold	2005AT x 40"	Pemko
1 set	Weatherstripping	297AS	Pemko
1	Door Sweep	315AN x 36"	Pemko
1	Drip	346C x 40"	Pemko

GROUP NO. 23
WD Doors 129, 132, 149

1	Pushbutton/Keyed Lockset		Schlage
1½ pr.	Hinges	1279 – 4½ x 4½ - US26D	Hager
1	Wallstop	60C x US26D	G.J.
1 set	Silencers		

GROUP NO. 24
WD Doors 130, 134, 135, 136, 138, 139, 140, 144, 145, 146, 147, 148

1	Lockset	ND53PD x Rho x US26D	Schlage
1½ pr.	Hinges	1279 – 4½ x 4½ - US26D	Hager
1	Wallstop	60C x US26D	G.J.
1 set	Silencers		

GROUP NO. 25
WD Door 114B

1	Lockset	ND60PD x Rho x US26D	Schlage
1½ pr.	Hinges	1279 – 4½ x 4½ - US26D	Hager
1	Wallstop	60C x US26D	G.J.
1 set	Silencers		

GROUP NO. 26
HM FEMA Storm Shelter Door 111

1	Multi-Point Mortise Lockset	LMV9380Jx06N x 237 x US32D	Von Duprin
1	Cylinder		Schlage
4	Hinges	Extra Heavy Duty - US32D	
or	Continuous Hinge		

All Hardware to meet requirements of FEMA 361 and ICC500 Tornado Storm Shelter Design.

END OF SECTION 087100

SECTION 088000 - GLAZING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes glazing for the following products and applications, including those specified in other Sections where glazing requirements are specified by reference to this Section:
 - 1. Exterior aluminum entrance doors: 1-inch tempered insulating glass grey tinted, low-e.
 - 2. Exterior aluminum storefront entrance system: 1-inch tempered insulating glass grey tinted, low-e.
 - 3. Exterior window unit systems: 1-inch insulating glass grey tinted, low-e.
 - 4. Interior aluminum entrance system and doors: 7/16-inch minimum laminated or tempered (where required by code) glass-clear.
 - 5. Interior wood doors: 5/16-inch minimum laminated or tempered (where required code) glass-clear.

1.3 DEFINITIONS

- A. Manufacturer: A firm that produces primary glass or fabricated glass as defined in referenced glazing publications.
- B. Interspace: Space between lites of an insulating-glass unit that contains dehydrated air or a specified gas.
- C. Deterioration of Coated Glass: Defects developed from normal use that are attributed to the manufacturing process and not to causes other than glass breakage and practices for maintaining and cleaning coated glass contrary to manufacturer's written instructions. Defects include peeling, cracking, and other indications of deterioration in metallic coating.
- D. Deterioration of Laminated Glass: Defects developed from normal use that are attributed to the manufacturing process and not to causes other than glass breakage and practices for maintaining and cleaning laminated glass contrary to manufacturer's written instructions. Defects include edge separation, delamination materially obstructing vision through glass, and blemishes exceeding those allowed by referenced laminated-glass standard.
- E. Deterioration of Insulating Glass: Failure of the hermetic seal under normal use that is attributed to the manufacturing process and not to causes other than glass breakage and practices for maintaining and cleaning insulating glass contrary to manufacturer's written instructions. Evidence of failure is the obstruction of vision by dust, moisture, or film on interior surfaces of glass.
- F. Glass Thicknesses: Indicated by thickness designations in millimeters according to ASTM C 1036.
- G. IBC: 2015 International Building Code.
- H. Interspace: Space between lites of an insulating-glass unit.

1.4 PERFORMANCE REQUIREMENTS

- A. General: Provide glazing systems capable of withstanding normal thermal movement and wind and impact loads (where applicable) without failure, including loss or glass breakage attributable to the following: defective manufacture, fabrication, and installation; failure of sealants or gaskets to remain watertight and airtight; deterioration of glazing materials; or other defects in construction.
- B. Glass Design: Glass thicknesses indicated are minimums and are for detailing only. Confirm glass thicknesses by analyzing Project loads and in-service conditions. Provide glass lites for various size openings in nominal thicknesses indicated, but not less than thicknesses and in strengths (annealed or heat treated) required to meet or exceed the following criteria:
 - 1. Glass Thicknesses: Select minimum glass thicknesses to comply with ASTM E 1300, according to the following requirements:
 - a. Specified Design Wind Loads: As indicated below and on structural drawings.
- C. Structural Performance: Glazing shall withstand the following design loads within limits and under conditions indicated determined according to the IBC 2015 and ASTM E1300.
 - 1. Design Wind Pressures: Determine design wind pressures applicable to Project according to ASCE/SEI 7, based on heights above grade indicated on Drawings.
 - a. Wind Design Data: As indicated on Structural Drawings.
 - b. Basic Wind Speed: 115 mph.
 - c. Importance Factor: 1.0.
 - d. Exposure Category: C.
 - 2. Differential Shading: Design glass to resist thermal stresses induced by differential shading within individual glass lites.
- D. Thermal Movements: Provide glazing that allows for thermal movements resulting from the following maximum change (range) in ambient and surface temperatures acting on glass framing members and glazing components. Base engineering calculation on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.
 - 1. Temperature Change (Range): 120 deg F, ambient; 180 deg F, material surfaces.

1.5 SUBMITTALS

- A. Product Data: For each glass product and glazing material indicated.
- B. Samples: For the following products, in the form of 12-inch- square Samples for glass and of 12-inch- long Samples for sealants. Install sealant Samples between two strips of material representative in color of the adjoining framing system.
 - 1. Each color of tinted float glass.
 - 2. Insulating glass for each designation indicated.
 - 3. For each color of exposed glazing sealant indicated.
 - 4. Tempered glass, each thickness required.
- C. Glazing Schedule: Use same designations indicated on Drawings for glazed openings in preparing a schedule listing glass types and thicknesses for each size opening and location.
- D. Product Certificates: Signed by manufacturers of glass and glazing products certifying that products furnished comply with requirements.

1.6 QUALITY ASSURANCE

- A. Installer Qualifications: An experienced installer who has completed glazing similar in material, design, and extent to that indicated for Project and whose work has resulted in construction with a record of successful in-service performance.
- B. Source Limitations for Clear Glass: Obtain clear float glass from one primary-glass manufacturer.
- C. Source Limitations for Coated Glass: Obtain coated glass from one manufacturer using the same type of glass and other components for each type of unit indicated.
- D. Source Limitations for Insulating Glass: Obtain insulating-glass units from one manufacturer using the same type of glass and other components for each type of unit indicated.
- E. Source Limitations for Tempered Glass: Obtain tempered-glass units from one manufacturer using the same type of glass and other components for each type of unit indicated.
- F. Elastomeric Glazing Sealant Product Testing: Obtain sealant test results for product test reports in "Submittals" Article from a qualified testing agency based on testing current sealant formulations within a 36-month period.
- G. Safety Glass: Category II materials complying with testing requirements in 16 CFR 1201 and ANSI Z97.1.
 - 1. Subject to compliance with requirements, permanently mark safety glass with certification label of Safety Glazing Certification Council or another certification agency acceptable to authorities having jurisdiction.
- H. Glazing Publications: Comply with published recommendations of glass product manufacturers and organizations below, unless more stringent requirements are indicated. Refer to these publications for glazing terms not otherwise defined in this Section or in referenced standards.
- I. Insulating-Glass Certification Program: Permanently marked either on spacers or on at least one component lite of units with appropriate certification label of the following inspecting and testing agency:
 - 1. Insulating Glass Certification Council.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Protect glazing materials according to manufacturer's written instructions and as needed to prevent damage to glass and glazing materials from condensation, temperature changes, direct exposure to sun, or other causes.

1.8 PROJECT CONDITIONS

- A. Environmental Limitations: Do not proceed with glazing when ambient and substrate temperature conditions are outside limits permitted by glazing material manufacturers and when glazing channel substrates are wet from rain, frost, condensation, or other causes.
 - 1. Do not install liquid glazing sealants when ambient and substrate temperature conditions are outside limits permitted by glazing sealant manufacturer or below 40 deg F.

1.9 WARRANTY

- A. General Warranty: Special warranties specified in this Article shall not deprive Owner of other rights Owner may have under other provisions of the Contract Documents and shall be in addition to, and run concurrent with, other warranties made by Contractor under requirements of the Contract Documents.
- B. Manufacturer's Special Warranty on Coated-Glass Products: Written warranty, made out to Owner and signed by coated-glass manufacturer agreeing to furnish replacements for those coated-glass units that deteriorate as defined in "Definitions" Article, f.o.b. the nearest shipping point to Project site, within specified warranty period indicated below.
 - 1. Warranty Period: 10 years from date of Substantial Completion.
- C. Manufacturer's Special Warranty on Laminated Glass: Written warranty, made out to Owner and signed by laminated-glass manufacturer agreeing to furnish replacements for laminated-glass units that deteriorate as defined in "Definitions" Article, f.o.b. the nearest shipping point to Project site, within specified warranty period indicated below.
 - 1. Warranty Period: Five years from date of Substantial Completion.
- D. Manufacturer's Special Warranty on Insulating Glass: Written warranty, made out to Owner and signed by insulating-glass manufacturer agreeing to furnish replacements for insulating-glass units that deteriorate as defined in "Definitions" Article, f.o.b. the nearest shipping point to Project site, within specified warranty period indicated below.
 - 1. Warranty Period: 10 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 GLASS PRODUCTS, GENERAL

- A. Glazing Publications: Comply with published recommendations of glass product manufacturers and organizations below unless more stringent requirements are indicated. See these publications for glazing terms not otherwise defined in this Section or in referenced standards.
 - 1. GANA Publications: "Laminated Glazing Reference Manual" and "Glazing Manual."
 - 2. IGMA Publication for Insulating Glass: SIGMA TM-3000, "North American Glazing Guidelines for Sealed Insulating Glass Units for Commercial and Residential Use."
- B. Safety Glazing Labeling: Where safety glazing is indicated, permanently mark glazing with certification label of the SGCC or another certification agency acceptable to authorities having jurisdiction. Label shall indicate manufacturer's name, type of glass, thickness, and safety glazing standard with which glass complies.
- C. Insulating-Glass Certification Program: Permanently marked either on spacers or on at least one component lite of units with appropriate certification label of IGCC.
- D. Thickness: Where glass thickness is indicated, it is a minimum. Provide glass that complies with performance requirements and is not less than the thickness indicated.
 - 1. Minimum Glass Thickness for Exterior Lites: 6 mm.
 - 2. Thickness of Tinted Glass: Provide same thickness for each tint color indicated throughout Project.
- E. Strength: Where annealed float glass is indicated, provide annealed float glass, heat-strengthened float glass, or fully tempered float glass. Where heat-strengthened float glass is indicated, provide heat-strengthened float glass or fully tempered float glass. Where fully tempered float glass is indicated, provide fully tempered float glass.

2.2 GLASS PRODUCTS

- A. Clear Annealed Float Glass: ASTM C 1036, Type I, Class 1 (clear), Quality-Q3.
- B. Tinted Annealed Float Glass: ASTM C 1036, Type I, Class 2 (tinted), Quality-Q3.
- C. Fully Tempered Float Glass: ASTM C 1048, Kind FT (fully tempered), Condition A (uncoated) unless otherwise indicated, Type I, Class 1 (clear) or Class 2 (tinted) as indicated, Quality-Q3.
 - 1. Fabrication Process: By horizontal (roller-hearth) process with roll-wave distortion parallel to bottom edge of glass as installed unless otherwise indicated.
- D. Heat-Strengthened Float Glass: ASTM C 1048, Kind HS (heat strengthened), Type I, Condition A (uncoated) unless otherwise indicated, Type I, Class 1 (clear) or Class 2 (tinted) as indicated, Quality-Q3.
 - 1. Fabrication Process: By horizontal (roller-hearth) process with roll-wave distortion parallel to bottom edge of glass as installed unless otherwise indicated.

2.3 LAMINATED GLASS

- A. Laminated Glass: ASTM C 1172. Use materials that have a proven record of no tendency to bubble, discolor, or lose physical and mechanical properties after fabrication and installation.
 - 1. Construction: Laminate glass with polyvinyl butyral interlayer, ionomeric polymer interlayer or cast-in-place and cured-transparent-resin interlayer to comply with interlayer manufacturer's written instructions.
 - 2. Interlayer Thickness: Provide thickness not less than that needed to comply with requirements.
 - 3. Interlayer Color: Clear unless otherwise indicated.

2.4 INSULATING GLASS

- A. Insulating-Glass Units: Preassembled units consisting of sealed lites of glass separated by a dehydrated interspace, and complying with ASTM E 774 for Class CBA units and with requirements specified in this Article.
 - 1. "GL1" and "GL1T": Provide Kind HS (heat-strengthened) float glass in place of annealed glass where needed to resist thermal stresses induced by differential shading of individual glass lites and to comply with glass design requirements specified in "Performance Requirements" Article. Provide "GL1T" Kind FT (fully tempered) where safety glass is indicated or required.
 - a. Location: Exterior aluminum entrance doors; exterior aluminum storefront entrance systems; exterior aluminum windows.
 - b. Overall Unit Thickness: 1 inch.
 - c. Thickness of Each Glass Lite: ¼ inch.
 - d. Outdoor Lite: Low-E AGC Energy Select 28 with Solargray coating.
 - e. Solar Heat Gain Coefficient: 0.28 maximum.
 - f. Interspace: ½-inch.
 - g. Indoor Lite: Clear float glass.
 - h. Provide safety glazing labeling where required.
 - 2. "GL2": Provide Kind HS (heat-strengthened) float glass in place of annealed glass where needed to resist thermal stresses induced by differential shading of individual glass lites and to comply with glass design requirements specified in "Performance Requirements" Article. Provide Kind FT (fully tempered) where safety glass is indicated or required.

- a. Location: Exterior aluminum storefront systems or exterior aluminum windows.
- b. Overall Unit Thickness: 1 inch.
- c. Glass Lites: White Spandrel, equal to PPG Starphire Ultri-clear, .060 "Artic Snow" film laminated between 3/16" tempered glazing and 1/8" annealed glazing.
- d. Low-E AGC Energy Select 28 with Solargray coating.
- e. Provide safety glazing labeling where required.

B. Sealing System: Dual seal, with primary and secondary sealants as follows:

1. Manufacturer's standard sealants.

C. Spacer Specifications: Manufacturer's standard spacer material and construction complying with the following requirements:

1. Aluminum with mill or clear-anodized finish.
2. Corner Construction: Manufacturer's standard corner construction.

2.5 ELASTOMERIC GLAZING SEALANTS

A. General: Provide products of type indicated, complying with the following requirements:

1. Compatibility: Select glazing sealants that are compatible with one another and with other materials they will contact, including glass products, seals of insulating-glass units, and glazing channel substrates, under conditions of service and application, as demonstrated by sealant manufacturer based on testing and field experience.
2. Suitability: Comply with sealant and glass manufacturers' written instructions for selecting glazing sealants suitable for applications indicated and for conditions existing at time of installation.
3. Colors of Exposed Glazing Sealants: As selected by Architect from manufacturer's full range for this characteristic.

B. Elastomeric Glazing Sealant Standard: Comply with ASTM C 920 for each liquid-applied, chemically curing sealant.

2.6 GLAZING TAPES

A. Back-Bedding Mastic Glazing Tape: Preformed, butyl-based elastomeric tape with a solids content of 100 percent; nonstaining and nonmigrating in contact with nonporous surfaces; with or without spacer rod as recommended in writing by tape and glass manufacturers for application indicated; packaged on rolls with a release paper backing; and complying with ASTM C 1281 and AAMA 800 for products indicated below:

1. AAMA 807.3 tape, for glazing applications in which tape is not subject to continuous pressure.

B. Expanded Cellular Glazing Tape: Closed-cell, PVC foam tape; factory coated with adhesive on both surfaces; packaged on rolls with release liner protecting adhesive; and complying with AAMA 800 for the following types:

1. Type 1, for glazing applications in which tape acts as the primary sealant.

2.7 MISCELLANEOUS GLAZING MATERIALS

- A. General: Provide products of material, size, and shape complying with referenced glazing standard, requirements of manufacturers of glass and other glazing materials for application indicated, and with a proven record of compatibility with surfaces contacted in installation.
- B. Cleaners, Primers, and Sealers: Types recommended by sealant or gasket manufacturer.
- C. Setting Blocks: Elastomeric material with a Shore A durometer hardness of 85, plus or minus 5.
- D. Spacers: Elastomeric blocks or continuous extrusions with a Shore A durometer hardness required by glass manufacturer to maintain glass lites in place for installation indicated.
- E. Edge Blocks: Elastomeric material of hardness needed to limit glass lateral movement (side walking).

2.8 FABRICATION OF GLASS AND OTHER GLAZING PRODUCTS

- A. Fabricate glass and other glazing products in sizes required to glaze openings indicated for Project, with edge and face clearances, edge and surface conditions, and bite complying with written instructions of product manufacturer and referenced glazing standard, to comply with system performance requirements.
 - 1. Allow for thermal movements from ambient and surface temperature changes acting on glass framing members and glazing components.
 - a. Temperature Change: 120 deg F (67 deg C), ambient; 180 deg F (100 deg C), material surfaces.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine framing, glazing channels, and stops, with Installer present, for compliance with the following:
 - 1. Manufacturing and installation tolerances, including those for size, squareness, and offsets at corners.
 - 2. Presence and functioning of weep systems.
 - 3. Minimum required face and edge clearances.
 - 4. Effective sealing between joints of glass-framing members.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Clean glazing channels and other framing members receiving glass immediately before glazing. Remove coatings not firmly bonded to substrates.
- B. Examine glazing units to locate exterior and interior surfaces. Label or mark units as needed so that exterior and interior surfaces are readily identifiable. Do not use materials that leave visible marks in the completed Work.

3.3 GLAZING, GENERAL

- A. Comply with combined written instructions of manufacturers of glass, sealants, gaskets, and other glazing materials, unless more stringent requirements are indicated, including those in referenced glazing publications.

- B. Glazing channel dimensions, as indicated, provide necessary bite on glass, minimum edge and face clearances, and adequate sealant thicknesses, with reasonable tolerances. Adjust as required by Project conditions during installation.
- C. Protect glass edges from damage during handling and installation. Remove damaged glass from Project site and legally dispose of off Project site. Damaged glass is glass with edge damage or other imperfections that, when installed, could weaken glass and impair performance and appearance.
- D. Apply primers to joint surfaces where required for adhesion of sealants, as determined by preconstruction sealant-substrate testing.
- E. Install setting blocks in sill rabbets, sized and located to comply with referenced glazing publications, unless otherwise required by glass manufacturer. Set blocks in thin course of compatible sealant suitable for heel bead.
- F. Do not exceed edge pressures stipulated by glass manufacturers for installing glass lites.
- G. Provide spacers for glass lites where the length plus width is larger than 50 inches as follows:
 - 1. Locate spacers directly opposite each other on both inside and outside faces of glass. Install correct size and spacing to preserve required face clearances, unless gaskets and glazing tapes are used that have demonstrated ability to maintain required face clearances and to comply with system performance requirements.
 - 2. Provide 1/8-inch minimum bite of spacers on glass and use thickness equal to sealant width. With glazing tape, use thickness slightly less than final compressed thickness of tape.
- H. Provide edge blocking where indicated or needed to prevent glass lites from moving sideways in glazing channel, as recommended in writing by glass manufacturer and according to requirements in referenced glazing publications.
- I. Set glass lites in each series with uniform pattern, draw, bow, and similar characteristics.
- J. Square cut wedge-shaped gaskets at corners and install gaskets in a manner recommended by gasket manufacturer to prevent corners from pulling away; seal corner joints and butt joints with sealant recommended by gasket manufacturer.

3.4 TAPE GLAZING

- A. Position tapes on fixed stops so that, when compressed by glass, their exposed edges are flush with or protrude slightly above sightline of stops.
- B. Install tapes continuously, but not necessarily in one continuous length. Do not stretch tapes to make them fit opening.
- C. Where framing joints are vertical, cover these joints by applying tapes to heads and sills first and then to jambs. Where framing joints are horizontal, cover these joints by applying tapes to jambs and then to heads and sills.
- D. Place joints in tapes at corners of opening with adjoining lengths butted together, not lapped. Seal joints in tapes with compatible sealant approved by tape manufacturer.
- E. Do not remove release paper from tape until just before each glazing unit is installed.
- F. Center glass lites in openings on setting blocks and press firmly against tape by inserting dense compression gaskets formed and installed to lock in place against faces of removable stops. Start gasket applications at corners and work toward centers of openings.

3.5 GASKET GLAZING (DRY)

- A. Fabricate compression gaskets in lengths recommended by gasket manufacturer to fit openings exactly, with stretch allowance during installation.
- B. Insert soft compression gasket between glass and frame or fixed stop so it is securely in place with joints miter cut and bonded together at corners.
- C. Center glass lites in openings on setting blocks and press firmly against soft compression gasket by inserting dense compression gaskets formed and installed to lock in place against faces of removable stops. Start gasket applications at corners and work toward centers of openings. Compress gaskets to produce a weathertight seal without developing bending stresses in glass. Seal gasket joints with sealant recommended by gasket manufacturer.
- D. Install gaskets so they protrude past face of glazing stops.

3.6 SEALANT GLAZING (WET)

- A. Install continuous spacers, or spacers combined with cylindrical sealant backing, between glass lites and glazing stops to maintain glass face clearances and to prevent sealant from extruding into glass channel and blocking weep systems until sealants cure. Secure spacers or spacers and backings in place and in position to control depth of installed sealant relative to edge clearance for optimum sealant performance.
- B. Force sealants into glazing channels to eliminate voids and to ensure complete wetting or bond of sealant to glass and channel surfaces.
- C. Tool exposed surfaces of sealants to provide a substantial wash away from glass.

3.7 PROTECTION AND CLEANING

- A. Protect glass from damage immediately after installation by attaching crossed streamers to framing held away from glass. Do not apply markers to glass surface. Remove nonpermanent labels, and clean surfaces.
- B. Protect glass from contact with contaminating substances resulting from construction operations, including weld splatter. If, despite such protection, contaminating substances do come into contact with glass, remove them immediately as recommended by glass manufacturer.
- C. Examine glass surfaces adjacent to or below exterior concrete and other masonry surfaces at frequent intervals during construction, but not less than once a month, for build-up of dirt, scum, alkaline deposits, or stains; remove as recommended by glass manufacturer.
- D. Remove and replace glass that is broken, chipped, cracked, abraded, or damaged in any way, including natural causes, accidents, and vandalism, during construction period.
- E. Wash glass on both exposed surfaces in each area of Project not more than four days before date scheduled for inspections that establish date of Substantial Completion. Wash glass as recommended by glass manufacturer.

END OF SECTION 088000

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